

ADDENDUM & CORRIGENDUM SLIP No.-03

To

RDSO's Specification No. TI/SPC/OHE/5PATD/0130 of five pulley ATD

Date of Issue-

The clause No. 6.4.2 of Specification No. TI/SPC/OHE/5PATD/0130 of five Pulley Auto Tensioning Devices is modified as given below:

SPECIFICATION No. TI/SPC/OHE/5PATD/0130 of 5 PULLEY AUTO TENSION DEVICES		
Clause No.	Existing Clause	Modified Clause
6.4.2	<p><u>Aluminum Alloy Test Bars:</u></p> <p>Three standard round test pieces, prepared as specified in Clause 8.1 of IS: 617-1994 from the same melt for which components have been cast, shall be tested for mechanical properties. Tensile strength of the Test Bar shall not be less than 19 kgf/mm² and elongation shall not be less than 7%.</p> <p>Hardness test shall be carried out as per IS 1500-2005. Hardness value shall be within limit specified on the RDSO approved drawing.</p> <p>One test piece shall be tested. If the mechanical properties are met by this test, the lot shall be deemed to have passed the tensile test. If the first test piece fails to conform to the specified requirement, the remaining two test pieces shall be tested and if either of them fails to meet the specified requirements the lot shall be rejected.</p>	<p><u>Aluminum Alloy Test Bars:</u></p> <p>Three standard round test pieces, prepared as specified in Clause 8.1 of IS: 617-1994 from the same melt for which components have been cast, shall be tested for mechanical properties. Tensile strength of the Test Bar shall not be less than 190MPa and elongation shall not be less than 7%.</p> <p>One test piece shall be tested. If the mechanical properties are met by this test, the lot shall be deemed to have passed the tensile test. If the first test piece fails to conform to the specified requirement, the remaining two test pieces shall be tested and if either of them fails to meet the specified requirements the lot shall be rejected.</p>

RDSO/LUCKNOW