

Research Designs and Standards Organisation  
(Traction Installation Directorate)

Reasoned document of STR no TI/STR/025(Revision-1) to RDSO's Specification No. ETL/OHE/65(8/87) of CCC wire rod for Electric Traction.

1. STR TI/STR/025(Revision-1) to RDSO's Specification No. ETL/OHE/65(8/87) with A & C Slip No. 1,2,3 & 4 of CCC wire rod was uploaded on RDSO website for one month for seeking comments,
2. Comments/suggestions received so far from viewers are summarized below:

Clause No.	Particular as per draft proposed	M/s Hindalco	RDSO's Remark
3.10	It should be ensured that suitable tag for identification having details mentioned in para 3.13 shall be provided on each coil	Suggested to include required descriptive information of Section 3.13 on test certificate.  The Coil tag content should carry only Lot number, size and weight of coil.  All other required descriptive information as per section 3.13 can be traceable through lot number from test certificate.	May not be acceptable as there should not be any problem in providing additional details on tag.
3.13	Packing of the material shall be supplied in coils strapped with loops or as required by the purchaser. The suitable tags with marking made on the coil and shall have the following information.  (i) Name and trade mark of manufacturer, (ii) Size of wire rod, weight and length of coil, (iii) Lot number (iv) Date of manufacture (v) Purchase order number and name of consignee (vi) Date of inspection and inspecting authority  Any other information required by the purchaser	As per the standard process practice, the Copper coil is prepared on the basis of required Coil Weight and accordingly the cutting is done based on the set weight of Coiler.  As cutting is done as per set weight.(refer section 2.1.1 point no (xvii) Coiler weight setting) suggested point number (ii) to be written as "Size of wire rod and weight"	May be accepted.

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