

REASONED DOCUMENT FOR STR OF GRSP

Para no.	Existing provision of STR CGRSP	Modified provision of STR (Modification shown in red)	Comments /Suggestions by approved vendors	RDSO's Remarks
Top Page & page No.- 2	ITEM SPECIFIC GUIDELINES FOR MANUFACTURE AND SUPPLY OF 6mm THICK GROOVED RUBBER SOLE PLATES	ITEM SPECIFIC GUIDELINES FOR MANUFACTURE AND SUPPLY OF 6mm THICK GROOVED RUBBER SOLE PLATES	No Comments /Suggestions by approved vendors has been received	Item specific guidelines for manufacture and supply of 6mm thick GRSP & 10mm thick GRSP can be covered by one STR document, hence this modification is made. STR for 10mm GRSP shall be withdrawn.
Page No.- 3, para- 2.5	Facilities for extrusion with roller head (in case, facility for extrusion is available, then calendaring machine is not required).	Facilities for extrusion with roller head (optional, however in case, facility for extrusion is available, then calendaring machine is not required).	No Comments /Suggestions by approved vendors has been received	To take smooth sheet of desired thickness and width, either of the machine shall be available. Hence this modification made.
Page No.- 3, para- 2.6.2	It is to be ensured that the moulds are measured for their accuracy for various dimensions and profile at least on weekly basis or after a production of 500 pads whichever is later and the observations of the mould are recorded.	It is to be ensured that the moulds are measured for their accuracy for various dimensions and profile at least on weekly monthly basis or after a production of 50000 pads whichever is later and the observations of the mould are recorded.	No Comments /Suggestions by approved vendors has been received	As there is not much deteriorations in moulds, on weekly basis or after a production of 500 pads, hence to make it more practical, this criteria is modified.
Page No.-	Suitable testing equipment for Impact	Suitable testing equipment for Impact Attenuation Test (Only for 6mm GRSP).	No Comments /Suggestions by approved vendors has been received	As this test is applicable for 6mm GRSP only (not on 10mm thick GRSP).

5, para- 3.17	Attenuation Test (Only for 6mm GRSP).			
Page No.- 5, para- 3.18	Suitable testing equipment for Secant Stiffness Test (Only for 6mm GRSP).	Suitable testing equipment for Secant Stiffness Test (Only for 6mm GRSP).	No Comments /Suggestions by approved vendors has been received	As this test is applicable for 6mm GRSP only (not on 10mm thick GRSP).
Page No.- 6	<p>GUIDELINES FOR REGISTRATION OF 6MM THICK GROOVED RUBBER SOLE PLATES</p> <p>The process of approval of new firm may be initiated on the request of the firm subject to requirement of new firm. The vendor development shall be done as per the provision of latest “General Guidelines for Vendor Development” & ISO documents of RDSO in vogue and Railway Board instructions. “General Guidelines for Vendor Development” & ISO documents are available on RDSO website in public domain.</p>	<p>GUIDELINES FOR REGISTRATION OF 6MM THICK GROOVED RUBBER SOLE PLATES</p> <p>The process of approval of new firm may be initiated on the request of the firm subject to requirement of new firm. This STR (Schedule of Technical Requirements) is for 6mm GRSP and 10mm GRSP. Vendors seeking registration for any of the items shall register online on the RDSO website and shall submit the initial vendor registration fee. All relevant documents like Vendor approval guidelines, latest version of all the relevant specifications, STRs and drawings are available on the website of RDSO. The vendor development shall be done as per the provision of latest “General Guidelines for Vendor Development” & ISO documents of RDSO in vogue and Railway Board instructions. ISO documents in regard with vendor approval process are available on RDSO website in public domain.</p>	No Comments /Suggestions by approved vendors has been received	“General Guidelines for Vendor Development” is now been obsolete and all vendor related activities are governed by extant ISO guidelines of RDSO, which is available on RDSO website in public domain. In view of this text is modified.

Page No.- 7, para- 2.1.4	Telephone No.	Telephone No./ Mobile No.	No Comments /Suggestions by approved vendors has been received	To make it more realistic.
Page No.- 7, para- 2.1.5	Telegraphic address/ Telex/Address/Fax Address .	Telegraphic address/FAX address/ E-mail ID.	No Comments /Suggestions by approved vendors has been received	To make it more realistic.
Page No.- 11, para- 2.2.6	Facilities for Impact Attenuation Test	Facilities for Impact Attenuation Test (Only for 6mm GRSP).	No Comments /Suggestions by approved vendors has been received	As this test is applicable on 6mm GRSP only (not on 10mm thick GRSP).
Page No.- 11, para- 2.2.7	Facilities for Secant Stiffness Test.	Facilities for Secant Stiffness Test (Only for 6mm GRSP).	No Comments /Suggestions by approved vendors has been received	As this test is applicable on 6mm GRSP only (not on 10mm thick GRSP).
Page No.- 13, 4.5	We hereby declare that the contents and the instructions of "General Guidelines for Vendors Approval" effective from... have been read and understood by us and our firm shall agree abide by all the stipulations laid therein.	We hereby declare that the contents and the instructions of " General Guidelines for Vendors Approval ISO documents for vendor approval" have been read and understood by us and our firm shall agree to abide by all the stipulations laid therein.	No Comments /Suggestions by approved vendors has been received	As on date, no of "General Guidelines for Vendors Approval"., hence deleted. All the vendor activities are govern by extant ISO guidelines of RDSO. In view of this text is modified.