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1.Title : Quarterly Notification No. 340 Period: July 2020 to Sept. 2020

(CONSTRUCTION DRGS, PART DRGS. AND SPECIFICATIONS)

S. No.	Date of Amendment	Page No.	Version	Reason for Amendment
1	Nil	NA	0	First issue

Approved by	Director/Wagon
Signature	

1.0 Quarterly Notification No. 340 Period: July 2020 to Sept. 2020**ALTERATION IN CONSTRUCTION DRAWINGS:**

S. N O.	DRAWING NO.	WAGON	DESCRIPTION	ALT. NO.	PREVIOUS ALT. NO.	Issuing letter No. & dt.
1	WD-80007-S-01	BOXN,BOXN HS	Columns of drgs for BOXNM1, BOXNM2, BOXNHSM1, BOXNHSM2 & BOXNEL added. Drgs of bogie added.	13 07/20	12	
	WD-80007-S-02	"	In end view revised MMD of 2004 shown.DFC of Eastern, Western Corridor shown.	25 07/20	24	
	WD-80007-S-03	"	In title block BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added.	20 07/20	19	
	WD-80007-S-04	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend.	18 07/20	17	
	WD-80007-S-05	BOXN	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	25 07/20	24	
	WD-80007-S-06	"	In legend box BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added.	18 07/20	17	
	WD-80007-S-09	"	In legend box BOXNM1, BOXNHSM1 added.	12 07/20	11	
	WD-80007-S-10	"	In legend box BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added.	23 07/20	22	
	WD-80007-S-11	"	In title BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added.	11 07/20	10	
	WD-80007-S-12 Sh-I	"	BOXNR, BOXNRHS, BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	01 07/20	Nil	
	WD-80007-S-12 Sh-II	"	BOXNR, BOXNRHS, BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	16 07/20	15	
	WD-80007-S-12A	"	BOXNR, BOXNRHS, BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	16 07/20	22	
	WD-80007-S-14	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	23 07/20	20	
	WD-80007-S-15	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	21 07/20	10	
	WD-80007-S-16	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	11 07/20	16	
	WD-80007-S-17	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	17 07/20	08	
	WD-80007-S-18	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added.	09 07/20	16	
	WD-80007-S-19	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	17 07/20	15	
	WD-80007-S-20	"	BOXNR, BOXNRHS, BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in block.	16 07/20	04	
	WD-00046-S-01	"	BOXNR, BOXNRHS, BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	05 07/20	16	
	WD-90007-S-01	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in legend box.	17 07/20	02	
	WD-98033-S-01	"	BOXNM1, BOXNM2, BOXNHSM1 & BOXNHSM2 added in title block.	03 07/20	07	
	WD-05084-S-01	BOXNHSM1/BOXNHSM2	Table showing friction wedge and side bearer details added.	08 07/20	06	
	WD-05084-S-02	BOXNM1/BOXNM2	Table showing friction wedge and side bearer details added.	07 07/20	06	

S. N O.	DRAWING NO.	WAGON	DESCRIPTION	ALT. NO.	PREVIOUS ALT. NO.	Issueing letter No. & dt.
2	WD-83069-S-01	Casnub 22NLB bogie	Table of no. of springs per bogie for diff. axle load removed, colour coding heading modified & in BOM no. off/bogie modified.	16 07/20	15	
	WD-92058-S-05		Table of no. of springs per bogie for diff. axle load has removed, colour coding of spring group heading modified & no. off/bogie in BOM modified	13 07/20	12	
3	WD-89073-S-02	Casnub 22NLB/HS/ HS Mod-II bogie	Alteration done of bogies for inclusion of modified Susp. group & NM wedge for 22.9T axle load wagons.	11 06/20	10	
	WD-04038-S-02			05 06/20	04	
	WD-04078-S-01			04 06/20	03	
	WD-08026-S-02			01 06/20	Nil	
4	WD-07001-S-01	BOXNR & BOXNRHS	BOXNRHS drawing data table, CBC, Index of bogie, CP & SB drg added. BOXNRHS added in title block.	04 07/20	03	
	WD-07001-S-02	"	Friction wedge & side bearer details added. Dia of wheel seat & note modified.	13 07/20	12	
	WD-07001-S-03	"	MMD for Eastern & Western Corridor and BOXNRHS added in title blkock.	09 07/20	08	
	WD-07001-S-04	"	BOXNRHS added in title blkock.	04 07/20	03	
	WD-07001-S-05	"	BOXNRHS added in title blkock.	07 07/20	06	
	WD-07001-S-06	"	BOXNRHS added in title blkock.	03 07/20	02	
	WD-07001-S-07	"	BOXNRHS added in title blkock.	03 07/20	02	
	WD-07001-S-08	"	BOXNRHS added in title blkock.	11 07/20	10	
	WD-07001-S-09	"	BOXNRHS added in title blkock.	06 07/20	05	
	WD-07001-S-10	"	BOXNRHS added in title blkock.	10 07/20	09	
	WD-07001-S-11	"	BOXNRHS added in title blkock.	07 07/20	06	
	WD-07001-S-12	"	Revised and redrawn..	09 07/20	08	
	WD-07064-S-01	"	BOXNRHS added in title blkock.	10 07/20	09	
	WD-09034-S-07	" , BOXNHL	BOXNR & BOXNRHS added in title blkock.	09 07/20	08	
5	WD-80007-S-09	BOXN	Calculation table introduced. Graphical chart revised. Additional brake data provided.	13 07/20	12	
6	WD-19024-S-02	BFNV	Min ht. of CRS Girder from RL & Max CBC Ht from RL CG Ht revised.	02 07/20	01	
	WD-19024-S-10	BFNV	Drawing revised and redrawn.	01 07/20	Nil	
	WD-18076-S-02			02 07/20	01	

S. N O.	DRAWING NO.	WAGON	DESCRIPTION	ALT. NO.	PREVIOUS ALT. NO.	Issueing letter No. & dt.
7	WD-13037-S-02	BCPVN	-	04 07/20	03	
8	WD-92004-S-02	BRNA/BR NAHS	Max Moving Dimension for Eastern & Western Corridor of DFCCIL are added.	06 07/20	05	
9	WD-18016-S-01	CTRB	Note 4 modified. Column of R min added.	02 07/20	01	
10	-	-	-	-	-	
11	CONTR-9404-S-09	LCCF(20) C Bogie	Item 3 & 4 length modified & note no. 3 deleted.	10 07/20	09	
	CONTR-9404-S-10	"	Item 3 & 4 length modified.	12 07/20	11	
	WD-98014-S-04	IRF-108 HS Bogie	Dim 124± 0.5 changed to 128±0.1. Dim 11± 0.5 changed to 6.5±0.5 Dim 124± 0.5 changed to 128±0.1 Item no. 9 & 16 revised. Note 1 & 4 revised. Dim 921 deleted. Mat. Of item 10 & 11 revised.	06 07/20	05	
12	WD-92051-S-01	Auxiliary Reservoir	Revised and redrawn.	04 08/20	03	
	WD-92051-S-02	"	Revised and redrawn.	03 08/20	02	
13	WD-88088-S-01	BOXNLW	New column of BOXNLWM1 and BOXNLWM2 added.	03 09/20	02	
	WD-88088-S-02	"	In end view revised MMD shown. DFC of Eastern and Western corridors shown.	08 09/20	07	
	WD-88088-S-03	"	End view revised. Legend box revised.	07 09/20	06	
	WD-88088-S-04	"	In legend box BOXNLWM1 and BOXNLWM2 added.	10 09/20	09	
	WD-88088-S-05	"	Legend box revised.	08 09/20	07	
	WD-88088-S-06	"	Legend box revised.	08 09/20	07	
	WD-88088-S-07	"	Legend box modified.	14 09/20	13	
	WD-88088-S-09	"	In legend box BOXNLWM1 and BOXNLWM2 added.	05 09/20	04	
	WD-88088-S-10	"	Legend box modified	08 09/20	07	

S. N O.	DRAWING NO.	WAGON	DESCRIPTION	ALT. NO.	PREVIOUS ALT. NO.	Issuing letter No. & dt.
13	WD-88088-S-11	BOXNLW	Legend box modified.	04 09/20	03	
	WD-88088-S-12	"	Legend box modified.	04 09/20	03	
	WD-88088-S-13	"	Legend box modified.	07 09/20	06	
	WD-88088-S-14	"	Legend box modified.	12 09/20	11	
	WD-88088-S-15	"	Legend box modified.	10 09/20	09	
	WD-88088-S-16	"	Legend box modified.	06 09/20	05	
	WD-88088-S-17	"	Legend box revised.	09 09/20	08	
	WD-88088-S-18	"	In legend box BOXNLWM1 and BOXNLWM2 added.	07 09/20	06	
	WD-88088-S-19	"	Legend box revised.	07 09/20	06	
	WD-88088-S-20	"	Legend box revised.	03 09/20	02	
	WD-88088-S-21	"	Revised and redrawn.	08 09/20	07	
	WD-88088-S-22	"	Legend box revised.	04 09/20	03	
	WD-01085-S-01	"	In legend box BOXNLWM1 added.	02 09/20	01	
14	WD-82056-S-01	BTAPM1	-	06 09/20	05	
15	WD-82056-S-73	"	-	11 09/20	10	
	WD-11013-S-24	BCACBM	-	02 09/20	01	
<u>PART DRAWINGS</u>						
1	W/BG-1104	Part Drawing	Hand brake column has been revised by changing height of column by 55 mm.	03 07/20	02	MW/BVCM letter issued
2	W/DW-287	Part Drawing	Drg has been revised by adding note for manufacturing by forging/fabrication with IRS-M-44 for stainless steel wagons and material upgraded.	07 09/20	06	
3	W/ML-2724	Part Drawing	Drg has been revised by adding note for manufacturing by forging/fabrication with IRS-M-44 for stainless steel wagons.	02 09/20	01	

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2. Quarterly Notification No. 340 Period: July 2020 to Sept. 2020

1. New Specifications/ Maintenance Manual

S. No.	Spec./Maintenance Manual	Description
1	WMI-001-BOXNM2-Upgradation-2020	Maintenance Instruction to Upgrade BOXN/BOXNM1 Wagons to BOXNM2 For Operation at 100 Kmph
2	WMI-001-BOXNHSM2-Upgradation-2020	Maintenance Instruction to Upgrade BOXNHS/BOXNHSM1 Wagons to BOXNHSM2 For Operation at 100 Kmph
3	WMI-001-BOXNR-Upgradation-2020	Maintenance Instruction to Upgrade BOXN, BOXNM1 Wagons to BOXNR For Operation at 100 Kmph
4	WMI-001-BOXNRHS-Upgradation-2020	Maintenance Instruction to Upgrade BOXNHS/BOXNHSM1/BOXNR Wagons to BOXNRHS For Operation at 100 Kmph
5	WD-73-BD(SDB)-20	INDIAN RAILWAYS SCHEDULE OF TECHNICAL REQUIREMENTS FOR DEVELOPMENT OF SLACKLESS DRAW BAR DEVICES FOR CONTAINER FLAT WAGONS AND ITS VARIANTS
6	WD-40-LWLH25 Bogie(K-Class)-2015 (Rev.1)	Amendment No. 1 of March-2020

2. New Check Sheet/WPS

S. No.	Check Sheet/WPS	Description
Nil	Nil	Nil

3. Revision/Amendment/ Corrigendum Specifications/Check Sheet/WPS/ Maintenance Manual.

S. No.	Spec./Cheek Sheet/WPS/Maint. Manual	Description
1	WD-CS-01-Cap Screw CTRB Class 'E'-2019	Rev.-1 of July 2020
2	WD-CS-01-Cap Screw CTRB Class 'K'-2019	Rev.-1 of July 2020

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