



**QM-C-7.1/COUPLER/0001/E**  
**Inspection Plan(Check Sheet)**

**Item** : Knuckle Pivot Pin  
**Specn.** : 48-BD-08  
**Amd.** :  
**Drg. No. & Alt.** : SK-62724, Alt.23, Item-4

- 1 P.O. NO.
- 2 RDSO CASE NO.
- 3 NAME OF THE FIRM
- 4 DATE OF INSPECTION
- 5 QTY. ON ORDER
- 6 QTY. PASSED EARLIER
- 7 QTY. NOW OFFERED
- 8 QTY. NOW PASSED
- 9 QTY. REJECTED
- 10 DATE OF OFFER
- 11 CONSIGNEE
- 12 D.P.

**SIGNATURE OF FIRM REPRESENTATIVE**

**SIGNATURE OF RDSO INSPECTOR**



13. LAB : Test report for chemical & physical of each lot (attach copy )  
Specification IS:5517 42 Cr. Mo FOR K/PIN  
IS:2062 Fe 410 WA FOR WASHER

14. VISUAL : 10%

1	2	3	4	5	6	7	8	9	10	11	12	13	14

15. DIMENSION CHECK : 5% checked by gauge (all dimension in mm).

SMPL No.	Head Dia	PIN Dia	Total Legnth	Head Thk	Dia of Washer	THK. Of Washer	Hardness
	52.4	41.28	342	12.5	51.0	5.0	229-428 BHN
1							
2							
3							
4							
5							

16. a) MARKING : Manufactured initial stamped on head.  
b) PACKING : Material in loose sealed in gunny bag.

17. REMARKS.

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