



QM-C-7.1/AB/0018/C

Inspection Plan(Check Sheet)

Item: Loco Brake Equipments (D1-1 Emergency Brake Valve)
Specn. : MP.0.01.00.19, Rev.01 of June'2010
Amd.:
Drg. No. & Alt.: WEBCO PC No. 564786 (WEBCO Test Spec. No. T-3267-0)

1.	Name of Manufacturer	
2.	Description of material	
3.	Purchase Order	
4.	Total Quantity ordered	
5.	Quantity Earlier passed	
6.	Quantity now offered	
7.	Consignee	
8.	D.P.	

1.	Date of Inspection	
2.	Qty. Accepted	
3.	Qty. Rejected	
4.	Balance order	

- 1.0 Pre-Inspection checks
- 1.1 Sample Plan : (10%)
- 1.2 Ensure availability of valid Internal Test reports YES NO
- 1.3 Ensure calibration status of equipment, test benches, gauges and instruments to be used in inspection. YES NO
- 1.4 Availability of adequate Air pressure on test bench. YES NO

Signature of firms Representative

RDSO Representative



TEST REPORT

PRODUCT : D-1 EMERGENCY VALVE
PART No. 506 01000
TS REF : TS-013-1

WABCO PART.No. 564786
WABCO TEST REF No. T-3267-0
Date :

Test No.	Test Description	Result	Results Obtained																	
			SI.No. of Valves																	
1.0	LEAK TESTING																			
(a)	Exhaust Valve and O Ring	No pressure drop in 15 sec.																		
(b)	Flapper Valve and O Ring																			
	Note pressure drop in BP line guge	No pressure drop in 10 Sec.																		
2.0	CAPACITY AND FUNCTION																			
(a)	Pull valve lever to open and observe (a) BP VOL Gauge.	Pressure to drop to zero in 3 secs (max)																		
(b)	Vacuum line gauge	Vacuum must drop to zero in 1 sec (max)																		

Signature of firms Representative

RDSO Representative