

Amendment No. 1 of Oct., 2012 applicable to Check sheet of BTPN wagon No. WD-CS-01-BTPN-(VARIANT-A)-2011 for Bogie POL Tank Wagon type BTPN

1. S. No. 1 “Check for paint thickness and finish” of page No. 14 of 14 i.e. **HAND BRAKE TEST CHECK SHEET** deleted.
2. S. No. 1 to 5 of page No. 10 of 14 i.e. **PAINTING INSPECTION CHECK SHEET** has modified and to be read as:

PAINTING INSPECTION CHECKSHEET					Date:
SL. NO. OF BODY					
TYPE OF WAGON					
ASSEMBLY DRG. NO.					
SL. NO.	ATTRIBUTE	CHARACTERISTIC/ PARAMETER	REFERENCE DOCUMENT/ SPECIFICATION	ACCEPTANCE CRITERIA	REMARKS
1.	Preparation of surface before painting	A. Degreasing B. Visual inspection of surface/welded areas	G-72(LATEST REVISION)	G-72(LATEST REVISION)	
2.	Two coats of Primer	Dry film thickness of primer shall be 40 microns	G-72(LATEST REVISION)	G-72(LATEST REVISION)	
3.	Upper coat and/ or finishing Paint	Dry film thickness of finishing paint shall be 80 microns	G-72(LATEST REVISION)	G-72(LATEST REVISION)	
4.	Total paint thickness	≥120 microns	G-72(LATEST REVISION)	G-72(LATEST REVISION)	
5.	Marking	Visual	As Per Marking Diagram	AS PER DRG.	

Works Inspector		RDSO Inspector	
Signature:		Signature:	
Name:		Name:	
Designation:		Designation:	
Date:		Date:	

NOTE: These check sheets do not detail all the dimensions or technical requirements of respective wagon assemblies/ components. These check sheets are issued only for General Guidance & assistance of inspecting officials. Notwithstanding the above, the inspecting officials are advised to refer the relevant drawings and/ or relevant specifications to confirm conformity to the specified dimensions and technical details