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भारत सरकार - रेल मंत्रालय
अनुसंधान अभिकल्प और मानक संगठन
लखनऊ - 226011
Government of India-Ministry of Railways
Research Design & Standards Organisation
Lucknow - 226011



No. EL/3.2.13

Date: 15.11.2000

TECHNICAL CIRCULAR NO. ELRS/TC/0069-2000, Rev. '0'

Chief Electrical Loco Engineer,

- Central Railway, Mumbai CST- 400 001.
- Eastern Railway, Calcutta- 700 001.
- East Central Railway, Hazipur, Dichi (Bihar)
- East Coast Railway, Bhuvneshwar (Orissa)
- Northern Railway, Baroda House, New Delhi-110 001
- North Central Railway, Hasting Road, Allahabad (U.P.)
- North - Eastern Railway, Gorakhpur
- North West Railway, Jaipur (Rajsthan)
- Southern Railway, Park Town, Chennai-600 003
- South Central Railway, Secunderabad -71
- South Eastern Railway, Garden Reach, Calcutta-700043
- South Western Railway, Bangalore
- Western Railway, Churchgate, Mumbai -400 020
- West Central Railway, Jabalpur
- Chittaranjan Locomotive Works., Chittaranjan -713 3319 (W.B.).

Sub: Revisited RDSO's approved sources for M1 class welding electrodes as well as welding procedure for manganese steel liners.

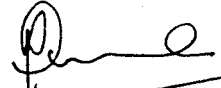
Ref: Technical Circular No. ELRS/TC/0045 (Rev. '2')

Kindly recall RDSO's Technical Circular referenced above vide which a list of RDSO's approved sources for M1 class welding electrodes and welding procedure of manganese steel liners on axle box as well as bogie horn pedestals of Electric Locomotives were circulated to all the Railways. M&C Directorate of RDSO vide their report Forty Second 'A' (42nd 'A') issued to all the Railways under their letter No. M&C/W/III/2 dated 8.8.2000 had revised the list of RDSO approved sources for M1 class of welding electrodes having stainless steel core wire for welding of manganese liners. Same is to be followed in suppressions of the list advised vide RDSO's Technical Circular referenced above.

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2. The details regarding the welding procedure for welding of manganese steel liners on axle box as well as on bogie horn pedestals of Electric Locomotive as given in RDSO's Technical Circular referenced above will remain unchanged.

Encl : Nil



(O.H.Pande)

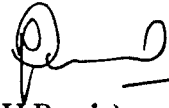
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Copy to : As per mailing list.

To: _____

PIN :

Encl : Nil



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