# RESEARCH DESIGN & STANDARD ORGANISATION MANAK NAGAR, LUCKNOW-226011

## **Specification for Ultra High Molecular Weight Cushion Mat**

(Spec. No- MP.0.42. 00.04, September 2003)

**Description & Scope-** UHMW cushion mat is in two layers. The top layer is 10mm UHMW sheet adhered on 8mm thick rubber cushion with nitrile rubber adhesive. This mat is used for Token Pick-up arrangement.

A UHMW Sheet

B Rubber Cushion

### **UHMW Sheet**

### **Typical Properties**

**Description Characteristics** 4.5 million Molecular Weight  $0.935 \, \text{Gram} \, / \, \text{cm}^3$ Density Volatile Meter 0.15 % max. Particle size, minus No 20 mesh sieve 98 % min Izod Impact wrench shall not break  $90 - 100 \text{ KJ/m}^2$ Notched Impact strength **Break Strength** 32 - 35 Mpa**Break Elongation** 250 - 300 % $0.35 - 0.38 \, \text{Gram} / \, \text{cm}^3$ **Bulk Density** 

#### **Rubber Cushion**

Base material should be with low water / oil absorption, excellent resilience, good impact sound deadening & good weathering resistance properties.

The manufacturer should give the typical value.

### Marking

The following details shall be marked legibly.

- i. Manufacturer's initial / Trade mark
- ii. Batch no.
- iii. Year of manufacturing

## **Packing**

The material shall be suitably packed to avoid distortion, damage etc. during transit.