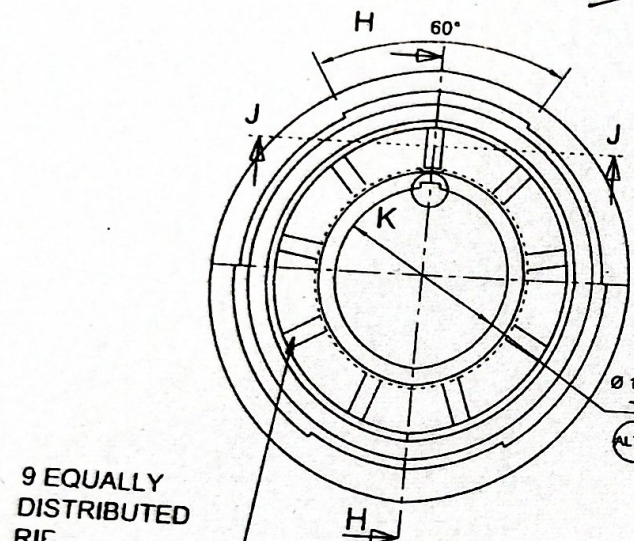
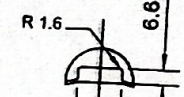
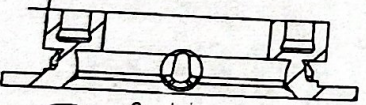
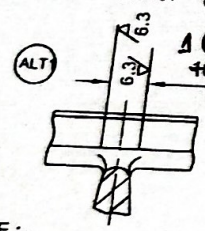


Draft alteration-3



9 EQUALLY
DISTRIBUTED
RIE

SECTION J-J
SCALE 1:4

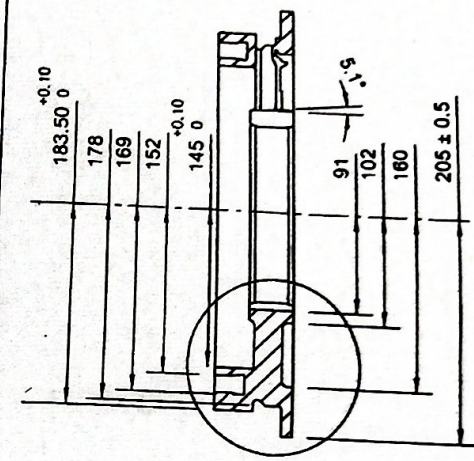


DETAIL K
SCALE 1:2

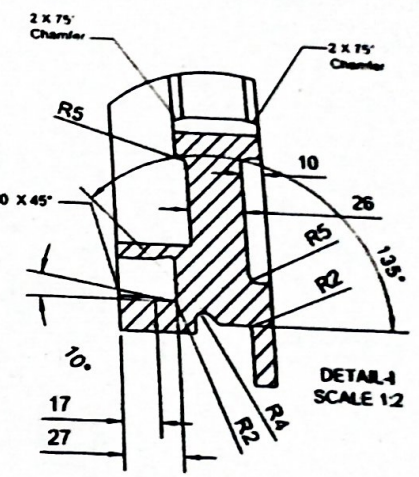
DETAIL-L
SCALE 1:2

NOTE :-

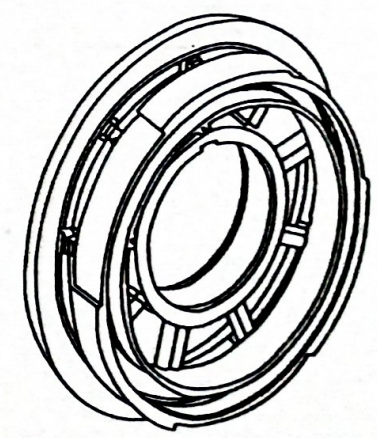
1. CASTING SHALL BE CAREFULLY SCALED AND CLEANED.
2. REMOVE ALL SHARP EDGES AND CORNERS.
3. DIMENTION Ø290 Ø356 (ALT-2). & Ø170.04 TO BE CHECKED 100% DURING BULK INSPECTION.
4. ALL ROTOR END RING TO BE STATIC BALANCED 100% BY THE SUPPLIER
THE PERMISSBLE UNBALANCE SHOULD BE LIMITED TO 20±5 GMS MAXIMUM.
5. METALLURGICAL TEST TO BE CARRIED OUT BY ACC & M ICLWICRJ
AS PER SPECN. NO 4TMS.096.059.
6. MATERIAL SPECIFICATION: SPHEROIDALE GRAPHITE CAST IRON (SGCI) TO DIN-1693 PART-1
GR-GGG/40 OR GR 400/18 OF IS 1865-1991 (LATEST VERSION) TO SPECIFICATION NO.4TMS.096.068
AND REF 3EID 000000-1057.



SECTION H-H
SCALE 1:4



DETAIL-L
SCALE 1:2



DT	16.06.16
RE	16.06.16
C	16.06.16
T	16.06.16

	3		DIMENSION OF BALANCE LOT ENTRY NOT CHANGED	
	2		ID OF END RING CHANGED	
	1		SECTION - J-J DIM ADDED	
STATUS	ALT.	REF. NO.	DESCRIPTION	APPD. BY
				07.03.13

REF. NO.	PART NO.	DESCRIPTION	DETAIL DRG. NO.	NO/LOCO	MATL	SPEC.
REF - 3EJD 000000-1057			SCALE:	APPD. BY		(FOR DG)
END RINGS						FIRST ISSUED June 2008
RDSO ELECT. DTE.						SUPERSEDES
SKEL-4732 ALT.0'						SUPERSEDED BY

Rajeev Roy
16.06.16