



भारत सरकार - रेल मंत्रालय
अनुसंधान अभिकल्प और मानक संगठन
लखनऊ - 226 011
EPBX (0522) 2451200
Fax (0522) 2458500

Government of India-Ministry of Railways
Research Designs & Standards Organisation
Lucknow - 226 011
DID (0522) 2450115
DID (0522) 2465310



TM/HM/MPT/Pt.III

Date: - 12-2020

I-मुख्य अभियन्ता (ट्रैक मशीन)सभीक्षेत्रियरेलवे	Chief Engineer (Track Machines) All Zonal Railways
II- मुख्य कार्यशालाप्रबन्धक (ट्रैक मशीन) सी.पी.ओ.एच. कार्यशालाइलाहाबाद, रायनापाडु, कंचरापारा, अहमदाबाद,	Chief Workshop Manager (Track Machines) CPOH Workshop, Allahabad, Rayanapadu, Kachrapara, Ahmedabad
III- प्रधानाचार्यभा.रे.रे.प.म.प्र.के. पीपलगांव इलाहाबाद-211011	Principal,IRTMTTC,Pipal Gaon,,Allahabad-211011
Details of addresses are overleaf.	

विषय : यूनिमेट 275 एस एच एम एफ आई मशीन सं.(56564-590,56650-657) की अनुरक्षण अनुसूची पुस्तिका (सुधार-1 सहित) ।

Sub: Maintenance schedule manual of UNIMAT 275 SH MFI M/C NO.56564-590, 56650-657with amendment-1.

यूनिमेट 275 एस एच एम एफ आई मशीन सं.(56564.590,56650.657) की अनुरक्षण अनुसूची पुस्तिका तैयार कर टीएम/एच एम/एम०पी०टी०,पार्ट-III दि. 18.09.2020 द्वारा जारी किया गया था, इसमें उत्तर पूर्व रेलवे से प्राप्त सुझावों/ टिप्पणियों के आधार पर आवश्यक सुधार के पश्चात अनुरक्षण अनुसूची पुस्तिका सुधार-1 के साथ तैयार की गई है। जिसकी प्रति, आपके सूचनार्थ तथा मशीन के कर्मचारियों जो फील्ड में काम कर रहे हैं के मार्गदर्शन हेतु संलग्न है। यद्यपि उपरोक्त सूची बनाते समय सभी सावधानियाँ बरती गई हैं, फिर भी यदि कोई त्रुटि हो तो कृपया अपने सुझावों/ टिप्पणियों को सुधार हेतु ई-मेल/फैक्स/ पत्राचार द्वारा अद्योहस्ताक्षरी को भेजे।

The finalized maintenance schedule manual for UNIMAT 275 SH MFI M/C NO.56564-590, 56650-657, had been circulated vide letter no. TM/HM/MPT,pt.III dated 18/09/2020.The amended maintenance schedule has been prepared after necessary corrections as advised by N.E.Rly. The amended copy of the same is enclosed herewith for your information and guidance of the machine staff working in the field. However, every care has been taken during preparation of the above said list, the discrepancy noticed, if any, may be brought to the knowledge of the undersigned for further improvement by email/fax/post.

DA: As above

Email id - hmtmmrdso@gmail.com

Signed by Om Prakash

Date: 18-12-2020 10:31:49

Reason: Approved

(ओमप्रकाश)
(Om Prakash)
निदेशक रेलपथ मशीन-III
Director Track Machine-III

P.T.O.

I- मुख्य अभियन्ता (ट्रैक मशीन)

- 1.0 मध्य रेलवे, सीएसटी, मुम्बई-400 001
- 2.0 फेयरली प्लेस, पूर्व रेलवे, कोलकाता-700 001
- 3.0 बड़ौदा हाउस, उत्तर रेलवे, नयी दिल्ली-110 001
- 4.0 उत्तरपूर्व रेलवे, गोरखपुर 273012
- 5.0 मालीगांव, उत्तरपूर्व सीमान्त रेलवे, गुवाहाटी-781 011
- 6.0 पार्क टाउन, दक्षिण रेलवे, चेन्नई-600 003
- 7.0 रेल निलयम, दक्षिण मध्य रेलवे, सिकन्दराबाद-500 371
- 8.0 गार्डन रीच, दक्षिणपूर्व रेलवे, कोलकाता-700 043
- 9.0 चर्चगेट, पश्चिम रेलवे, मुम्बई-400 020
- 10.0 उत्तर पश्चिम रेलवे, जयपुर-302 001
- 11.0 पूर्व मध्य रेलवे, हाजीपुर-844 101
- 12.0 दक्षिण पश्चिम रेलवे, हुबली-580 023
- 13.0 उत्तर मध्य रेलवे, इलाहाबाद-211 015
- 14.0 पूर्व तट रेलवे, भुवनेश्वर-751 001
- 15.0 पश्चिम मध्य रेलवे, जबलपुर-482 001
- 16.0 दक्षिण पूर्व मध्य रेलवे, बिलासपुर-495 004

Chief Engineer (Track Machines)

- CST, C R, Mumbai - 400 001.
 Fairlie Place, E R, Kolkata-700 001.
 Baroda House, N R, New Delhi-110 001.
 N E R, Gorakhpur-273 012.
 Maligaon, N F R, Guwahati -781 011.
 Park Town, S R, Chennai -600 003.
 Rail Nilayam, SCR, Secunderabad-500 371.
 Garden Reach, S E R, Kolkata-700 043.
 Churchgate, W R, Mumbai-400 020
 N W R, Jaipur-302 001.
 E C R, Hazipur-844 101
 SWR, Hubli-580 023
 NCR, Allahabad-211 015
 East Coast Rly, Bhubaneshwar-751 001
 WCR, Jabalpur-482 001
 South East Central Rly, Bilaspur-495 004

II- मुख्य कार्यशाला प्रबन्धक (ट्रैक मशीन)

- 1.0 सी.पी.ओ.एच. कार्यशाला पो0 धूमनगंज इलाहाबाद-221012
- 2.0 सी.पी.ओ.एच. कार्यशाला, दक्षिण मध्य रेलवे, रायनापाडु,, विजयवाडा, जिला कृष्णा, आन्ध्र प्रदेश. 521241
- 3.0 सी.पी.ओ.एच. कार्यशाला, पूर्व रेलवे, भूतबागान , रेलवेकॉलोनी , कंचरापाड़ा , पी.एस- बिजपुर पो0 कंचरापाड़ा , पश्चिम बंगाल -743145
- 4.0 मुख्य अभियन्ता ,सी.पी.ओ.एच, पश्चिम रेलवे,मंडल रेल प्रबंधक कार्यालय , चामुंडा, माता मंदिर के पास , नरोड़ा रोड , पो0 सैजपुर बोधा,अहमदाबाद-382345

Chief Workshop Manager (Track Machines)

- CPOH Workshop, PO. Dhoomanganj Allahabad-221012
 CPOH Workshop, South Central Railway, Rayanapadu, Vijaywada, Dist. - Krishna, Andhra Pradesh-521241
 CPOH Workshop, Eastern Railway, Bhutbagan Railway Colony, Kanchrapara, P.S: Bizpur, P.O.: Kanchrapara, West Bengal-743145
 Chief Engineer. C.P.O.H, Western Railway, Divisional Office, Near Chamunda Mata Mandir, Naroda Road, P.O. - Saijpur Bogha, Ahmedabad-382345

III- प्रधानाचार्य भा.रे.रे.प.म.प्र.के. पीपल गांव इलाहाबाद-211011

Principal, IRTMTC, PipalGaon, Allahabad-211011



**MAINTENANCE SCHEDULE MANUAL FOR
UNIMAT 275 SH MFI M/C NO.56564-590,56650-657**

Report No.TM –242
(With Amendment-1)

December-2020
RESEARCH DESIGNS & STANDARDS ORGANISATION
LUCKNOW- 226 011

PREFACE

Maintenance of On-Track Machines is a challenging task. Maintenance of these machines is being done by Zonal Railways with the assistance of local trade available, Zonal Track Machine Workshops, CPOH / Allahabad and RDSO / Lucknow. With experience over the years, the railway engineers have developed adequate expertise in the maintenance of these machines. However, in absence of approved maintenance instructions, different maintenance practices have come into vogue. Therefore, it has become imperative to have a uniform maintenance standard throughout the Indian Railways.

This Maintenance Schedule manual for UNIMAT 275 SH MFI M/C NO.56564-590, 56650-657 with amendment-1 has been prepared on the basis of Maintenance instruction given by OEM. The manual is prepared for those items which is required day to day maintenance. Apart from these instruction if any part of machine fails/breakdown that shall be attended immediately by the railway. The oiling and greasing shall be done of every moving part where as required in addition to manual depending on discretion of machine in charge. Some time machine modified/alterd on the basis of experience or OEM suggestion that shall be also undertaken in the maintenance practice.

While every care has been taken to make the maintenance schedules quite exhaustive, there is always scope for further improvement. Suggestions from the railways in this regard will be welcome and may be sent to the undersigned for future improvement.

(Om Prakash)
Director/Track Machine-III
RDSO/Lucknow-226011.

December-2020

EXPLANTORY NOTES

While preparing text of schedules for maintenance of Unimat 275 SH MFI M/C NO.56564-590, 56650-657, the terms used and their meanings are explained below:-

CHECK - Ensure a specific condition does or does not exist.

INSPECT - Look for damage and defects including breakage, distortion, cracks, corrosion and wear, check for leaks, security and that all items are completed.

CHANGE - Fit new or overhauled or reconditioned part in place of old parts and missing parts.

OVERHAUL - Dismantle, examine, recondition or renew parts as necessary against given specifications, reassemble, inspect and test.

Maintenance Schedule for Unimat 275 SH
MFI M/C NO.56564-590.56650-657

S. N	Schedule	Periodicity	Duration	Location
1.	Schedule I	Daily/ before working and running	One hour	In the track Machine siding
2.	Schedule II	50 Engine hrs.	Two hrs.	-do-
3.	Schedule III	100 Engine hrs.	One day	-do-
4.	Schedule IV	200 Engine hrs.	Two days	-do-
5.	Schedule V	1000 Engine hrs.	7 days	In Satellite Depot/Zonal Workshop
6.	Schedule VI	2000 Engine hrs.	15 days	In Zonal Workshop
7.	Schedule VII	8000/6000 Engi ne hrs.	1st POH-60 days, 2nd POH- 75days	CPOH Workshop

INDEX

S.N.	DESCRIPTION	PAGE NO.
1.	ENGINE	1-4
2.	POWER TRANSMISSION AND GEAR BOX	5
3.	TAMPING UNIT	6
4.	TRACK LIFTING AND LINING UNIT	7-8
5.	HYDRAULIC	9-10
6.	PNEUMATIC	11
7.	MECHANICAL	12-13
8.	UNDERFRAME	14-17
9.	ELECTRICAL	18-19
10.	GENERAL	20
11.	ANNEXURE-I	21
12.	ANNEXURE-II	22
13.	ANNEXURE-III	23
14.	ACKNOWLEDGEMENT	24

MPT –UNIMAT 275 SH MFI								
Engine								
SR.NO.	ITEM	SCH.I Daily	SCH.II 50 HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
1.0	CUMMINS QSN-14L (405 HP @2100 RPM)							
1.1	Check coolant level in radiator and top up if required.	√	√	X	X	X	X	X
1.2	Check the engine oil level and top up if required.	√	√	X	X	X	X	X
1.3	Check fuel level and top up if required.	√	√	X	X	X	X	X
1.4	Visual check the air cleaner chocking indicator. If indicator is red, the outer filter is to be cleaned.	√	√	X	X	X	X	X
1.5	Check the leakage from hoses, water pump seal etc. and do the needful.	√	√	X	X	X	X	X
1.6	Visual Check the leakage from fuel pump, injectors, fuel supply and return pipes and do needful.	√	√	X	X	X	X	X
1.7	Clean the engine and premises.	√	√	X	X	X	X	X
1.8	Check the engine oil pressure at idle	√	√	X	X	X	X	X
1.9	Check engine oil pressure on load after two hours working.	√	√	X	X	X	X	X
1.10	Check the oil level and leakage of compressor, if applicable	√	√	X	X	X	X	X
1.11	Check the battery charging system.	√	√	X	X	X	X	X
1.12	Drain the Reservoir after the day's work.	√	√	X	X	X	X	X
1.13	Record the maximum engine temperature of the day's work	√	√	X	X	X	X	X
1.14	Drain sediments from fuel tank.	√	√	X	X	X	X	X
1.15	Open and clean dust collector/pan,	√	√	X	X	X	X	X
1.16	Check V-belt tension by finger test, maximum depth of impression 15mm, or use a V-belt tension measuring device	√	√	X	X	X	X	X
1.17	Lubricate the radiator fan shaft with grease.	X	√	X	X	X	X	X
1.18	Check the leakage from fuel line.	X	√	X	X	X	X	X
1.19	Drain water separator.	X	√	X	X	X	X	X
1.20	Check electrolyte level of batteries, top up if required.	X	√	X	X	X	X	X
1.21	Check battery terminal and connection for tightness.	X	√	X	X	X	X	X

MPT –UNIMAT 275 SH MFI								Engine
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
1.22	Apply petroleum jelly on battery terminal.	x	√	x	x	x	x	x
1.23	Check injector pipes for any rubbing and do needful.	x	√	x	x	x	x	x
1.24	Check engine temperature safety device.	x	x	√	x	x	x	x
1.25	Check lube oil pressure safety device.	x	x	√	x	x	x	x
1.26	Examine the mounting bolts of the engine.	x	x	√	x	x	x	x
1.27	First time change of lube oil(along with filters)is being done, 100 hrs. after commissioning.	x	x	√	x	x	x	x
1.28	Change engine lube oil.	x	x	√**	x	x	x	x
1.29	Replace lube oil filter .	x	x	√**	x	x	x	x
1.30	Replace fuel filters.	x	x	√**	x	x	x	x
1.31	Replace coolant filter	x	x	√**	x	x	x	x
1.32	Check fuel tank breather and clean if required.	x	x	√*	x	x	x	x
1.33	Clean/change crank case air breather.	x	x	√**	x	x	x	x
1.34	Lubricate all the engine pulley bearings with grease.	x	x	x	√	x	x	x
1.35	Clean crank case breather.	x	x	√*	x	x	x	x
1.36	Check and change radiator hoses, if required.	x	x	x	√	x	x	x
1.37	Check specific gravity of battery electrolyte if applicable.	x	x	x	√	x	x	x
1.38	Change worn out water hoses.	x	x	x	x	√	x	x
1.39	Overhaul the air compressor, if required.	x	x	x	x	√	x	x
1.40	Clean the engine radiator externally.	x	x	x	x	√	x	x
1.41	Clean the diesel tank with lint free cloth.	x	x	x	x	√	x	x
1.42	Clean the cooling coil.	x	x	x	x	√	x	x
1.43	Replace the outer and inner engine air cleaner element.	x	x	x	x	√	x	x
1.44	Check the condition and tightness of V-belt for radiator fan.	x	x	x	x	√	x	x
* Done after every 250 hours ** Done after every 500 hours .								

MPT –UNIMAT 275 SH MFI								Engine
SR.NO.	ITEM	SCH.I Daily	SCH. 50 HRS	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
1.45	Replace minor repair kit for air compressor.	x	x	x	x	√	x	x
1.46	Decaling cooling system.	x	x	x	x	x	√	x
1.47	Change coolant of radiator	x	x	x	x	x	√	x
1.48	Replace fuel pump filter screen and magnet.	x	x	x	x	x	√	x
1.49	Check fuel pump calibration.	x	x	x	x	√	√	x
1.50	Clean turbocharger compressor wheel and diffuser if required.	x	x	x	x	x	√	x
1.51	Check turbocharger bearing clearance	x	x	x	x	x	√	x
1.52	Replace the batteries on condition basis.	x	x	x	x	x	√	x
1.53	Replace the rocker cover gaskets	x	x	x	x	x	√	x
1.54	Adjust injectors and valve	x	x	x	x	x	√	x
1.55	Change all the water hoses.	x	x	x	x	x	√	x
1.56	Overhaul/replace the air unloader.	x	x	x	x	x	√	x
1.57	Check crank shaft end clearance.	x	x	x	x	x	√	x
1.58	Check the vibration damper for dynamic balance.	x	x	x	x	x	√	x
1.59	Change fuel pump screen filter.	x	x	x	x	x	√	x
1.60	Overhaul self-starter.	x	x	x	x	x	√	x
1.61	Overhaul alternator I.	x	x	x	x	x	√	x
1.62	Overhaul alternator II.	x	x	x	x	x	√	x
1.63	Clean and calibrate injectors if required.	x	x	x	x	x	√	x
1.64	Overhaul the engine, if there is lack of compression on low lube oil pressure otherwise de-carbonize the engine.	x	x	x	x	x	√	x
1.65	Check bearing and shaft of radiator fan drive and do needful.	x	x	x	x	x	√	x
1.66	Overhaul water pump.	x	x	x	x	x	√	x
1.67	Check turbocharger compressor and turbine wheels. Check radial and end clearances & do needful.	x	x	x	x	x	√	x
1.68	Tighten manifold nuts or cap screws.	x	x	x	x	x	√	x
1.69	Overhaul or replace the engine.	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI								Engine
SR.NO.	ITEM	SCH.I Daily	SCH. 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS
1.70	Overhaul the radiator fan drive assembly.	x	x	x	x	x	x	√
1.71	Change the engine mounting pads.	x	x	x	x	x	x	√
1.72	Check cooling coil, replace if required, and otherwise clean it.	x	x	x	x	x	x	√
1.73	Check and Clean the engine radiator thoroughly and repair/replace if required,	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI		Power Transmission and ZF gear box						
SR.NO.	ITEM	SCH.I Daily	SCH.II 50 HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
2.0	Power Transmission and ZF gear box							
2.1.	Check ZF pressure at idle and rated at 2100 RPM.	√	√	x	x	x	x	x
2.2.	Check the oil leakage from all gear boxes and do the needful.	√	√	x	x	x	x	x
2.3.	Grease torque arm pivots of driving bogie	x	√	x	x	x	x	x
2.4.	Grease link rods.	x	√	x	x	x	x	x
2.5.	Adjust the clearance of all brake shoes.	x	√	x	x	x	x	x
2.6.	Check brake linkage and oil the pivots.	x	√	x	x	x	x	x
2.7.	Grease king pin pivot of driving & idle bogies.	x	√	x	x	x	x	x
2.8.	Grease axle gear box flange cover of driving bogie.	x	√	x	x	x	x	x
2.9.	Check oil level of all gear boxes & top up if required.	x	√	x	x	x	x	x
2.10.	Check oil level of ZF gear box (at 1000 rpm), and top up after stopping engine if required.	x	√	x	x	x	x	x
2.11.	Grease hand brake gear.	x	√	x	x	x	x	x
2.12.	Grease all cardon shafts.	x	x	√	x	x	x	x
2.13.	Change oil of intermediate drive shaft.	x	x	√**	x	x	x	x
2.14.	Change oil of axle gear boxes.	x	x	√**	x	x	x	x
2.15.	Change oil of distribution gear box.	x	x	√**	x	x	x	x
2.16.	Change ZF filter.	x	x	√**	x	x	x	x
2.17.	Check meggy springs and replace, if required.	x	x	x	x	√	x	x
2.18.	Replace meggy springs .	x	x	x	x	x	√	x
2.19.	Replace meggy Flexible Washer.	x	x	x	x	x	√	x
2.20.	Replace Brake block.	x	x	x	x	x	x	√
2.21.	Replace Spring MSW 100.1101.31	x	x	x	x	x	x	√
2.22.	Replace Brake linkage rod assy set.	x	x	x	x	x	x	√
2.23.	Replace Slide plates.	x	x	x	x	x	x	√
2.24.	Replace Knuckle joint.	x	x	x	x	x	x	√
** Done after every 500 Engine hours								

MPT –UNIMAT 275 SH MFI				TAMPING UNIT				
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
3.0	TAMPING UNIT							
3.1.	Clean the tamping banks.	√	√	x	x	x	x	x
3.2.	Check & fill the reservoir for lubrication of tamping arm bearing (55 mm pin) up to the mark.	√	√	x	x	x	x	x
3.3.	Check working of centralized lubrication unit if used	√	√	x	x	x	x	x
3.4.	Grease guide columns.	√	√	x	x	x	x	x
3.5.	Check tightness of tamping tools.	√	√	x	x	x	x	x
3.6.	Check tightness of shoe plate bolts of guide Column .	x	√	x	x	x	x	x
3.7.	Greasing of connecting rod bearing (35mm pin) and vibration shaft bearing is to be done after every 2-3 hours of working in case of manual greasing..	√	√	x	x	x	x	x
3.8.	Check squeezing cylinder cover plate bolts for tightness (LHS,inner & outer)	x	√	x	x	x	x	x
3.9.	Check squeezing cylinder cover plate bolts for tightness(RHS,inner & outer)	x	√	x	x	x	x	x
3.10.	Check tamping unit cylinder holding bracket bolts for tightness (LHS,inner & outer)	x	√	x	x	x	x	x
3.11.	Check tamping unit cylinder holding bracket bolts for tightness (RHS,inner & outer).	x	√	x	x	x	x	x
3.12.	Check tamping unit locking device (LHS,inner & outer)	x	√	x	x	x	x	x
3.13.	Check tamping unit locking device (RHS,inner & outer)	x	√	x	x	x	x	x
3.14.	Check the nuts of 65mm, 55 mm and 35 mm pin for tightness (LHS).	x	√	x	x	x	x	x
3.15.	Check the nuts of 65mm, 55 mm and 35 mm pin for tightness (RHS).	x	√	x	x	x	x	x
3.16.	Grease Tool tilting cylinder.	x	√	x	x	x	x	x
3.17.	Check calibration of tamping unit depth transducer.	x	x	√	x	x	x	x
3.18.	Overhaul/replace tamping unit, if required.	x	x	x	x	√	x	x
3.19.	Replace Tamping Unit	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI		TRACK LIFTING & LINING UNIT						
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS..
4.0	TRACK LIFTING & LINING UNIT							
4.1.	Check locking device of lifting and lining unit.	√	√	x	x	x	x	x
4.2.	Lubricate the clamp carrier pivots with oil.	√	√	x	x	x	x	x
4.3.	Lubricate vertical hook guide rod	x	√	x	x	x	x	x
4.4.	Lubricate horizontal hook guide rod	x	√	x	x	x	x	x
4.5.	Inspect clamp roller locking bracket bolts for tightness.	x	√	x	x	x	x	x
4.6.	Examine the clamp roller for wear and free movement and do the needful.	x	√	x	x	x	x	x
4.7.	Lubricate lining cylinder pivots with lube oil.	x	√	x	x	x	x	x
4.8.	Grease lifting unit guide columns.	x	√	x	x	x	x	x
4.9.	Grease roller clamp housing.	x	√	x	x	x	x	x
4.10.	Lubricate locking device pivots with lube oil.	x	√	x	x	x	x	x
4.11.	Lubricate the track lifting cylinder pivots with lube oil.	x	√	x	x	x	x	x
4.12.	Lubricate rail clamp pivot pins with lube oil.	x	√	x	x	x	x	x
4.13.	Check and lubricate all moving part of lifting and lining unit.	x	√	x	x	x	x	x
4.14.	Check gap between chord wire and carrier of lining transducer and do needful.	x	√	x	x	x	x	x
4.15.	Check feeler rollers of middle trolley for play.	x	x	√	x	x	x	x
4.16.	Check clearance of lifting roller disc below the rail head in lowered condition.	x	x	√	x	x	x	x
4.17.	Check guide rod of transducers for bends and tightness of bolts.	x	x	√	x	x	x	x
4.18.	Check nuts & bolts of measuring devices for tightness.	x	x	√	x	x	x	x
4.19.	Check calibration of lining.	x	x	√	x	x	x	x
4.20.	Check calibration of leveling.	x	x	√	x	x	x	x
4.21.	Check guide rod of transducers for bends and tightness of bolts.	x	x	√	√	x	x	x
4.22.	Check bearing play and clamp bolt and change if necessary.	x	x	x	√	x	x	x

MPT –UNIMAT 275 SH MFI			TRACK LIFTING & LINING UNIT					
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000H RS	SCH.VII 8000/ 6000 HRS..
4.23.	Grease pendulum bridge pivots.	x	x	x	√	x	x	x
4.24.	Check height transducer carrier rod, for wear or damage.	x	x	x	√	x	x	x
4.25.	Check transducer fittings for measuring and lining trolleys	x	x	x	√	x	x	x
4.26.	Check bearing play of lifting roller.	x	x	√**	√	x	x	x
4.27.	Check wires of all transducers and do needful.	x	x	x	x	√	x	x
4.28.	Overhaul/ replace the lifting unit, if required.	x	x	x	x	x	√	x
*Done after every 500 hrs								

MPT –UNIMAT 275 SH MFI			HYDRAULIC					
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
5.0	Hydraulic							
5.1.	Check and top up hydraulic oil tank.	√	√	X	X	X	X	X
5.2.	Record the maximum temperature of hydraulic fluid during the day's work.	√	√	X	X	X	X	X
5.3.	Check the leakage from hydraulic hoses and do needful.	√	√	X	X	X	X	X
5.4.	Change proportional valve filter element.	X	√*	X	X	X	X	X
5.5.	Change servo valve filter element.	X	√*	X	X	X	X	X
5.6.	Change return line filter element ,or if hydraulic oil changed	X	X	√**	X	X	X	X
5.7.	Change suction filters.	X	X	√**	X	X	X	X
5.8.	Check all pressure controls for rated settings.	X	X	X	√	X	X	X
5.9.	Clean hydraulic oil through 10 micron porta filter.	X	X	X	X	√	X	X
5.10.	Send sample of hydraulic oil for physical & chemical test.	X	X	X	X	√	X	X
5.11.	Change hydraulic oil if found unserviceable after cleaning tank.	X	X	X	X	√	X	X
5.12.	Replace the hydraulic hoses which are damaged by External abrasion.	X	X	X	X	√	X	X
5.13.	Check the hydraulic motors for proper function and do the needful.	X	X	X	X	X	√	X
5.14.	Provide the missing clamps.	X	X	X	X	X	√	X
5.15.	Check the hydraulic pumps for proper function and do the needful.	X	X	X	X	X	√	X
5.16.	Check the D.C. valves for leakage and do needful.	X	X	X	X	X	X	√
5.17.	Change all hydraulic pumps and motors.	X	X	X	X	X	X	√
5.18.	Replace Tamping unit up/dn cylinder	X	X	X	X	X	X	√
5.19.	Replace Support cylinder UD 50.550	X	X	X	X	X	X	√
5.20.	Check condition of Hook cylinder, Replace if required	X	X	X	X	X	√	√
5.21.	Check condition of Hook In/out cylinder, Replace if required	X	X	X	X	X	√	√
5.22.	Replace Support cylinder UD 50.2200	X	X	X	X	X	X	√
*Done after every 250 hrs,**Done after every 500 hrs								

MPT –UNIMAT 275 SH MFI		HYDRAULIC						
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS..
5.23.	Replace Rail clamp cylinder	x	x	x	x	x	x	√
5.24.	Overhaul/Replace all other hydraulic cylinders.	x	x	x	x	x	x	√
5.25.	Replace Shock Absorber	x	x	x	x	x	x	√
5.26.	Clean hydraulic oil cooler.	x	x	x	x	x	x	√
5.27.	Clean the hydraulic tank, inside to be painted with approved quality of paint.	x	x	x	x	x	x	√
5.28.	Check the hydraulic accumulators and recharge, if required	x	x	x	x	x	x	√
5.29.	Replace all hydraulic hoses.	x	x	x	x	x	x	√
5.30.	Change all the direct acting and pilot operated D.C. valves.	x	x	x	x	x	x	√
5.31.	Replace Proportional valves and servo valves.	x	x	x	x	x	x	√
5.32.	Change all the pressure control valves.	x	x	x	x	x	x	√
5.33.	Replace all the stop cocks and flow control valves.	x	x	x	x	x	x	√
5.34.	Flush the complete system.	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI				PNEUMATIC				
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
6.0	PNEUMATIC							
6.1.	Check air brake pressure.	√	√	X	X	X	X	X
6.2.	Check pneumatic system for any air leakage.	√	√	X	X	X	X	X
6.3.	Top up the air oiler.	√	√	X	X	X	X	X
6.4.	Check brake lining and brake block play.	X	X	√	X	X	X	X
6.5.	Check air unloader for proper functioning.	X	X	X	√	X	X	X
6.6.	Overhaul the air unloader.	X	X	X	X	√	X	X
6.7.	Change of air drier filter cartridge, if applicable.	X	X	X	X	√	X	X
6.8.	Clean the air reservoir.	X	X	X	X	X	√	X
6.9.	Change pneumatic pipes leading to brake cylinders.	X	X	X	X	X	√	X
6.10.	Overhaul all pneumatic valves and change the unserviceable ones.	X	X	X	X	X	√	X
6.11.	Change the seals of brake cylinders.	X	X	X	X	X	√	X
6.12.	Replace air unloader.	X	X	X	X	X	√	X
6.13.	Replace all pneumatic cylinder's seals	X	X	X	X	X	X	√
6.14.	Replace Air Regulator.	X	X	X	X	X	X	√
6.15.	Replace Air Oiler.	X	X	X	X	X	X	√
6.16.	Replace Air Drier seal kit	X	X	X	X	X	X	√
6.17.	Replace Water separator.	X	X	X	X	X	X	√
6.18.	Change all pneumatic hoses.	X	X	X	X	X	X	√
6.19.	Change all pneumatic valves.	X	X	X	X	X	X	√
6.20.	Change pneumatic cylinders on need basis..	X	X	X	X	X	X	√

MPT –UNIMAT 275 SH MFI			MECHANICAL					
SR.NO	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS
7.0	MECHANICAL							
7.1.	Grease all lining roller pins.	√	√	x	x	x	x	x
7.2.	Apply lube oil on bush bearing.	√	√	x	x	x	x	x
7.3.	Check oil level of all gear boxes and fill up-to the mark, if required.	√	√	x	x	x	x	x
7.4.	Check leveling cord tensioning arrangement.	x	√	x	x	x	x	x
7.5.	Check foundation bolts of brake cylinders.	x	√	x	x	x	x	x
7.6.	Grease all brake linkages.	x	x	√	x	x	x	x
7.7.	Check the condition of brake shoes, replace if required.	x	x	√	x	x	x	x
7.8.	Grease hand brake gear.	x	x	x	√	x	x	x
7.9.	Check shock absorbers and do needful.	x	x	x	x	√	x	x
7.10.	Check bearings of trolley wheel and grease them.	x	x	x	x	√	x	x
7.11.	Change the brake shoes.	x	x	x	x	√	x	x
7.12.	Grease Draw and Buffing gear at both ends.	x	x	x	x	√	x	x
7.13.	Replace the missing and defective hand tools.	x	x	x	x	x	√	x
7.14.	Strengthen machine frame where cracks have developed.	x	x	x	x	x	√	x
7.15.	Check the wheels for tyre defects reprofile or replace.	x	x	x	x	x	√	x
7.16.	Do patch painting where paint has peeled off or blistered and where welding work has been done.	x	x	x	x	x	√	x
7.17.	Check the axle bearings and grease them.	x	x	x	x	x	√	x
7.18.	Check the condition of clamp roller, replace if required.	x	x	x	x	x	√	x
7.19.	Overhaul the trolleys, wheels & feeler rollers.	x	x	x	x	x	x	√
7.20.	Overhaul all the gear boxes except ZF gear box.	x	x	x	x	x	x	√
7.21.	Replace the shaft holding nuts & bolts.	x	x	x	x	x	x	√
7.22.	Complete machine may be painted with approved paint.	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI					MECHANICAL			
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
7.23.	Check the bogie coil springs and replace, if broken.	x	x	x	x	x	x	√
7.24.	Check the pivot, replace if required.	x	x	x	x	x	x	√
7.25.	Remove and check the bogie frame and do needful.	x	x	x	x	x	x	√
7.26.	Change Axle support cylinders.	x	x	x	x	x	x	√
7.27.	Replace Nut UD 65.1177	x	x	x	x	x	x	√
7.28.	Replace Shim 90x75x1.6BIMS	x	x	x	x	x	x	√
7.29.	Replace V.Ring V 40.CPD 510	x	x	x	x	x	x	√
7.30.	Replace Hook bush	x	x	x	x	x	x	√
7.31.	Replace Hook	x	x	x	x	x	x	√
7.32.	Replace Lining Roller	x	x	x	x	x	x	√
7.33.	Replace Clamp Roller	x	x	x	x	x	x	√
7.34.	Replace Bush MB7560DU	x	x	x	x	x	x	√
7.35.	Replace Guide Bush UD 252-23A	x	x	x	x	x	x	√
7.36.	Replace Bearing 6213 2RSR	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI			UNDERFRAME					
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
8.0	UNDERFRAME							
8.1	Under frame							
8.1.1	Visually examine center pivot mounting bolts and attend if needed.	√	√	√	√	x	x	x
8.1.2	Check condition of head stock/sole bar.	√	√	√	√	√	√	√
8.1.3	Visually examine the shock absorbers for damages.	√	√	√	√	√	√	√
8.1.4	Examine trough floor, turn under and other frame members from underneath for corrosion.	x	√*	x	x	√	√	√
8.1.5	Visually inspect center pivot cover.	√	√	√	√	√	√	√
8.1.6	Visually examine and attend safety loops of bolster.	√	√	√	√	√	√	√
8.1.7	Thoroughly examine the centre pivot mounting bolts and replace, if needed.	x	x	x	x	√	√	√
8.1.8	Lubricate the bogie pivot with grease.	x	x	x	x	√	x	x
8.1.9	Clean the underside of machine, however, at least once a year.	x	x	x	x	√	x	x
8.2	Brake rigging & Brake System							
8.2.1	Check and attend brake shoe head and key & replace if necessary.	√	√	√	√	√	√	√
8.2.2	Visually inspect brake hangers, brake gear pins and cotters/split pins and replace if necessary.	√	√	√	√	√	√	√
8.2.3	Visually examine brake beams breakages/damages.	x	√	√	√	√	√	√
8.2.4	Check brake gear and adjust so that the piston stroke is within the limit.	x	√	√	√	√	√	√
8.2.5	Visually inspect damaged/missing brake gear bushes,lever hanger pins replace if necessary.	x	x	x	x	√	√	√
8.2.6	Examine and attend brake levers.	x	√	√	√	√	√	√
8.2.7	Visually inspect for damage on brake pipe, replace if required	x	√	√	√	√	√	√
8.2.8	Check and attend brake beam safety wire rope / safe- ty straps.	x	√	√	√	√	√	√
8.2.9	Check and replace worn brake blocks.	x	√	√	√	√	√	√
*to be done at 250 hrs								

MPT –UNIMAT 275 SH MFI		UNDERFRAME						
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
8.2.10	Visually check for hand brake chain rope, sprocket & floating lever and attend if needed.	x	√	√	√	√	√	√
8.2.11	Check of MU washer and attend if needed.	x	√	√	√	√	√	√
8.2.12	Check for cutoff angle cock and leakage, attend if needed.	x	√	√	√	√	√	√
8.2.13	Check and attend brake block adjuster.	x	√*	x	x	√	√	√
8.2.14	Check/Replace all types Torque arm plates, pins & bushes.	x	x	x	x	x	√	√
8.2.15	Replace all brake reversal springs.	x	x	x	x	x	√	√
8.2.16	Check/Replace all Maggie flex washer, Maggie/Rubber springs/ Damper rubber.	x	x	x	x	x	√	√
8.2.17	Repair/Replace all brake drum seals, cylinders & brake linkage rods.	x	x	x	x	x	√	√
8.3	Bogie Frame & Suspension							
8.3.1	Visually examine the condition of bogie frame and welded locations.	x	√	√	√	√	√	√
8.3.2	Examine bolster safety straps/loops for damage / broken suspension system /missing	x	√	√	√	√	√	√
8.3.3	Visually examine the condition of suspension system (Coil spring) for any damage/loose/breakage.	x	√*	x	x	√	√	√
8.3.4	Examine condition of the wearing plates.	x	x	√**	x	√	√	√
8.3.5	Examine corrosion of sole bar and other under frame members with torchlight or inspection lamp.	x	x	√**	x	√	√	√
8.3.6	Visually examine the cabin and axle support cylinders for leakages/damages.	x	x	√**	x	√	√	√
8.4	Draw Gear							
8.4.1	Examine draw hook, draw bars, rubber pads for damages.	x	√	√	√	√	√	√
8.4.2	Examine visually draft key locking pins.	x	√	√	√	√	√	√
8.4.3	Check and replace damage/missing split pins.	x	√	√	√	√	√	√
8.4.4	Check condition of the CBC coupling and its components and replace as required	x	√	√	√	√	√	√
8.4.5	Check condition of draw beam and locating pins on it.	x	x	√	√	√	√	√
*to be done at 250 hrs**to be done at 500 hrs								

MPT –UNIMAT 275 SH MFI								
UNDERFRAME								
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
8.4.6	Ensure that wear on screw coupling shackle pins, trunion pins, shackle/link holes and draw hook holes should not exceed 3mm.	x	x	√**	x	√	√	√
8.4.7	Remove the scale, rust, work hardened layers and sur- face cracks if any, by light grinding/filing	x	x	x	x	x	√	√
8.4.8	Inspect the draw hook for deformations & cracks. The neck, its pin hole, and the slot are vulnerable locations	x	x	x	x	x	√	√
8.4.9	Use dye-penetrant test for checking surface cracks in case of doubts	x	x	x	x	x	√	√
8.5	Buffing Gear							
8.5.1	Visually examine buffer plungers for damages/ drooping /stroke length.	√	√	√	√	√	√	√
8.5.2	Examine buffer mounting bolts and attend if necessary.	√	√	√	√	√	√	√
8.5.3	Examine visually buffer casing for cracks/damages & height.	√	√	√	√	√	√	√
8.5.4	Ensure the length is within 584-635 mm	x	x	√**	x	√	√	√
8.5.5	Inspect buffer plunger false plate for wear and profile.	x	x	√**	x	√	√	√
8.5.6	Check the draw bar for dimensional distortions and damaged threads.	x	x	x	x	x	√	√
8.5.7	Check the castle nuts for damaged threads, worn nut faces visually. Replace castle nuts if needed.	x	x	x	x	x	√	√
8.5.8	Test all draw bars by magna-glow equipment for surface cracks.	x	x	x	x	x	√	√
8.5.9	Load test draw bar (Stc. 60.61) at 39.5 t and those of (IS 5517 r.35Mn6Mo3) at 60t. There should not be any permanent deformations.	x	x	x	x	x	√	√
8.6	Running Gear and Wheels							
8.6.1	Examine visually axle box for grease oozing out, warm box if any	√	√	√	√	√	√	√
8.6.2	Visually inspect axle box covers.	√	√	√	√	√	√	√
8.6.3	Inspect wheel tread for shattered rim, spread rim, shelled tread, thermal cracks, heat checks	x	√	√	√	√	√	√
**to be done at 500 hrs								

MPT –UNIMAT 275 SH MFI		UNDERFRAME						
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
8.6.4	Visually examine wheel tyre profile and thickness of tyre and check with tyre profile gauge if they appear to be near condemning limit	x	x	√	√	√	√	√
8.6.5	Check with wheel distance gauge for loose or tight wheels.	x	x	√**	x	√	√	√
8.6.6	Repair/replace all wheels, axles bearing housings and bearings.	x	x	x	x	x	√	√
8.6.7	Fill all axle bearing housing with grease.	x	x	x	x	√	√	√
8.6.8	Repair/replace all gear boxes, seals & driving shaft assemblies.	x	x	x	x	x	√	√
**to be done at 500 hrs								
Note-During IOH/POH if any item besides the above list is required to be replaced/repared. The same will be decided by the Zonal Railways.								

MPT –UNIMAT 275 SH MFI					ELECTRICAL			
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
9.0	ELECTRICAL							
9.1.	Check function of horns	√	√	x	x	x	x	x
9.2.	Clean the depth transducers for free movement of chord wire carrier.	x	√	x	x	x	x	x
9.3.	Clean alternator and check connections.	x	√	x	x	x	x	x
9.4.	Calibration of Driving circuit.	x	x	√	x	x	x	x
9.5.	Checking of gauges and display.	x	x	√	x	x	x	x
9.6.	Check/replace all limit switches/Proximity switches and do needful.	x	x	x	√	x	x	x
9.7.	Check Emergency back up system (D.C. Motor)	x	x	x	√	x	x	x
9.8.	Check all lights and do needful.	x	x	x	x	√	x	x
9.9.	Replace defective switches and potentiometers.	x	x	x	x	x	√	x
9.10.	Calibrate all the transducers.	x	x	x	x	x	√	x
9.11.	Check the condition of camera (IP base, Hook)	x	x	x	x	x	√	√
9.12.	Check calibration of DRP, Data matrix & ALC system	x	x	x	x	x	√	√
9.13.	Replace Push button EL-T 1050 C4	x	x	x	x	x	x	√
9.14.	Replace 2 Way Joy stick EL-T 1058.22	x	x	x	x	x	x	√
9.15.	Replace 4 Way Joy stick EL-T 1058.24	x	x	x	x	x	x	√
9.16.	Replace Chord wire 2MMX80MLG	x	x	x	x	x	x	√
9.17.	Replace Solenoid coupler ELT7078/7079	x	x	x	x	x	x	√
9.18.	Replacement of Relay/Fuse.	x	x	x	x	x	x	√
9.19.	Repair or replace the defective PCBs.	x	x	x	x	x	x	√
9.20.	Replace the limit switches/proximity switches.	x	x	x	x	x	x	√
9.21.	Replace NO/NC Cartridge	x	x	x	x	x	x	√
9.22.	Replace all working lights	x	x	x	x	x	x	√
9.23.	Replace All Tail Lights	x	x	x	x	x	x	√
9.24.	Replace All Head Lights	x	x	x	x	x	x	√
9.25.	Replace Flasher light	x	x	x	x	x	x	√
9.26.	Replace Electric horn	x	x	x	x	x	x	√
9.27.	Replace Hooter 24 Volts	x	x	x	x	x	x	√
9.28.	Replace Cabin tube light	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI					ELECTRICAL			
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000 HRS	SCH.VII 8000/ 6000 HRS.
9.29.	Replace Derailment sensor	X	X	X	X	X	X	√
9.30.	Replace defective indicative instruments.	X	X	X	X	X	X	√
9.31.	Replace Indication bulbs	X	X	X	X	X	X	√
9.32.	Overhaul the pendulums.	X	X	X	X	X	X	√

MPT –UNIMAT 275 SH MFI					ELECTRICAL			
SR.NO.	ITEM	SCH.I Daily	SCH.II 50HR	SCH.III 100 HRS.	SCH.IV 200 HRS.	SCH.V 1000 HRS.	SCH.VI 2000H RS	SCH.VII 8000/ 6000 HRS.
9.30	Replace Silicon oil.	x	x	x	x	x	x	√
9.31	Get insulation test of main cables and replace the defective ones.	x	x	x	x	x	x	√
9.32	Overhaul the panel boxes.	x	x	x	x	x	x	√
9.33	Defective switches and indicative lights may be replaced.	x	x	x	x	x	x	√
9.34	Check the LED of all the solenoids.	x	x	x	x	x	x	√
9.35	Check the calibration of digital potentiometers and replace the defective ones.	x	x	x	x	x	x	√
9.36	Calibrate the machine for lifting and lining.	x	x	x	x	x	x	√
9.37	Replace Intercom speaker	x	x	x	x	x	x	√
9.38	Replace Wiper double arm assembly.	x	x	x	x	x	x	√
9.39	Replace Wiper single arm assembly.	x	x	x	x	x	x	√

MPT –UNIMAT 275 SH MFI					GENERAL			
SR.NO.	ITEM	SCH.I Daily	SCH. 50HR	SCH. III 100 HRS.	SCH.I V 200 HRS.	SCH. V 1000 HRS.	SCH. VI 2000 HRS	SCH. VII 8000/ 6000 HRS.
10.0	GENERAL							
10.1	Check for any unusual sound from tamping units, gear boxes, engine & hydraulic pumps.	√	√	X	X	X	X	X
10.2	Check all the functions of machine before block working.	√	√	X	X	X	X	X
10.3	Check all spares & tools for emergency as per Annexure-II.	√	√	X	X	X	X	X
10.4	Thoroughly clean all panel boxes.	X	X	X	X	X	X	√
10.5	Replace Cabin flooring/matting.	X	X	X	X	X	X	√
10.6	Replace Cabin Interior.	X	X	X	X	X	X	√
10.7	Visual and Physical inspection of wheel & Axles shall be done at a frequency of once in a year or after every 1000 engine running hours whichever is earlier	X	X	X	X	√	X	X
10.8	Ultrasonic testing of axles of machine shall be done between 40,000 to 45,000 kms of running or three years whichever is earlier.	X	X	X	X	X	√	X
10.9	Check the function of all assemblies after IOH.	X	X	X	X	X	√	X
10.10	Commissioning of machine for one week near the workshop, before it is put for work in regular section.	X	X	X	X	X	X	√
10.11	Clean the complete machine.	X	X	X	X	X	X	√

Note-During POH, Machine Supervisor and CPOH Inspecting Authority jointly inspect the Machine. Any part of Machine is to be repaired or replaced; final decision is to be taken by CPOH Inspecting authority.

Annexure - I

List of Safety Equipments

S.No.	Description	Quantity
1.	10 Detonators in a tin case	1 box
2.	H.S. flag red	2 nos.
3.	H.S. flag green	1 nos.
4.	H.S. Tri colour lamps/LED Torch	2 nos.
5.	Two Chains with Padlocks	1 set
6.	Clamp with Padlock	2 nos.
7.	50t*jack with traverser	1 no.
8.	20t* jack with traverser	1 no.
9.	Crow bars	4nos.
10.	Wooden blocks off sizes	4nos.
11.	Rail thermometer (dial type)	1 no.
12.	Banner flag	2 nos.
13.	Walky-talky with frequency of SM, Guard and Loco Pilots	2 nos.
14.	First Aid Box	1 no
15.	Skids	2 nos.
16.	Working time table of section where machine is working	1 copy
17.	G&SR book with up to date amendment slips	1 copy
18.	4 cell flasher light/ LED lamp cum flasher light (rechargeable).	1 no.
19.	LED Petromax	1 no.
20.	Safety helmets	For each Machine staff
21.	Protective clothing, safety shoes and safety gloves	For each Machine staff
22.	Track Machine Manual	1 no.
23.	Accident Manual	1 no.
24.	Fire extinguisher	1 no.
25.	Hooter (Manual/ Remote)	2 nos.
26.	Tail Lamp	1 no.
27.	Hydraulic Hand Pump	1 no.
28.	Emergency pneumatic/Hydraulic hose of sizes suiting to different machines(complete with end fittings)	1 no.

Note-*Proposal is sent to Railway board vide letter no. TM/HM/1, VOL-2, dt. 22/08/2019 for approval of jack machine wise.

Annexure – II

GENERAL SAFETY NOTES

1. The machine has to be operated according to existing Indian Railways rules and regulations.
2. The safety of all machine staffs is most important in the operation and maintenance of the machine.
3. Always alert the men working close to the machine.
4. Do not forget to look out for signals and obstructions on track.
5. Make sure that all protection equipment and safety devices are in place on the machine and in working order especially when it is being driven from site to site.
6. Always keep the machine clean. Excessive oil or grease on the machine can make surface slippery and is also potential fire hazard.
7. Always lock the machine before leaving. Make sure that the machine is protected in accordance with Railways regulations.
8. Wherever there is an opportunity while waiting to go out for a job, do some of the smaller maintenance job, such as tightening loose nut & bolts and cleaning the machine.
9. Do not permit unauthorized persons to operate the machine.
10. It is prohibited to use fire on or near the machine.
11. Always wear proper dress, safety shoes and helmet while operation of the machine.

Annexure- III**IMPORTANT DATA AND INSTRUCTIONS FOR MAINTENANCE OF MACHINE**

1. Working pressure 130-140bar
2. Tamping unit vibration pressure 185bar
3. Squeezing pressure 100-125bar
4. Minimum thickness of brake block 13mm
5. Minimum clearance between brake block and wheel 3-5mm.
6. For examination of fire extinguisher check as per instruction of manufacturer (seal should be intact and nozzle should be free from obstructions).
7. Oil used as damping oil in pendulums silicon oil(M200/12500)
8. Never operate the engine with oil level below low mark or above the high mark.
9. Keep the oil level as near high mark as possible.
10. Check the oil level of power shift gear box at 1200RPM For lower level at 40°C For upper level at 80°C.
11. When greasing and lubricating, remove excessive grease or oil before re-greasing and re-lubrication the machine parts.
12. 15W 40 CI4/CI-4 Plus or equivalent lube oil to be used in engine.
13. Engine oil pressure should be minimum 0.7 bar at idle & 2.4 to 3.0 bar on load at rated RPM after two hours working.
14. Gear oil for all gear boxes will be SAE-90.
15. Maximum 20% wear on area basis is permitted for changing the worn out tamping tools.
16. Air brake pressure should be Min. 4 bar at lock position.
17. Clearance of lifting roller disc below the rail head will be 5 mm for rear and 12 mm for front in lowered condition.
18. Gap of carrier of lining transducer should be 0.1 mm more than the dia of chord wire.
19. RPM of engine radiator fan should not be less than 1600 for proper cooling.
22. The length of the hoses between clamps or adopter should be 4% more than required to provide allowance for shortening of hose under pressure.
20. Radiator may be replaced if it is blocked more than 20% during service or badly leaking and not economical to repair.
21. Tension of V-belt will be checked at center of belt and it should not be more than 15mm.
22. Complete set of tamping tools should be changed at a time instead of replacement of individual worn out tools as far as possible to obtain better quality of packing.
23. Hydraulic oil should be sent for physical and chemical test after every 1000hrs.

ACKNOWLEDGEMENT

Following officers and staff have made their valuable contributions in preparation of the Maintenance schedule manual for Unimat 275 SH MFI M/C NO.56564-590, 56650-657 with amendment-1.

RAILWAYS

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|----|--------|-------------------|------------|
| 1. | S/Shri | Ashutosh Tripathi | SSE/TM/NER |
|----|--------|-------------------|------------|

RDSO

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|----|--------|-----------------|-----------|
| 1. | S/Shri | Muslim Ahmad | ARE/TM |
| 2. | „ „ | A K .Srivastava | SSE/TM |
| 3. | „ „ | D.G.Sharma | SSE/CIVIL |

15-12-2020