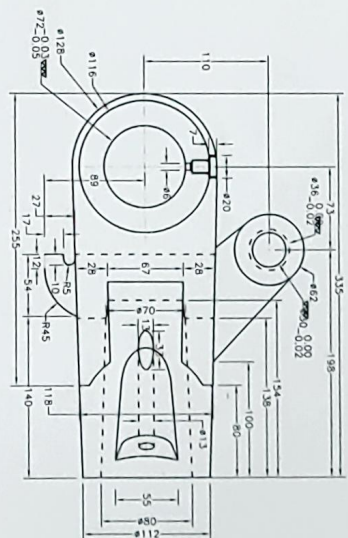
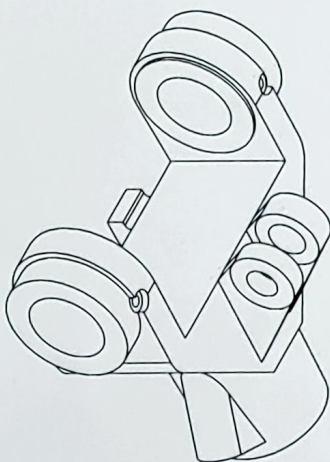




Technical drawing of a mechanical part, likely a pump housing or valve body, showing a cross-section with various dimensions and tolerances. The drawing includes a central vertical section with a flange at the top and a base. Key dimensions and features include:

- Top Flange:** Outer diameter $\phi 116$ with a tolerance of $+0.03$ and a hole of $\phi 72$ with a tolerance of -0.03 . The flange thickness is 27, and the total height of the top section is 60.
- Internal Features:** A central vertical hole with a diameter of $\phi 13$. A horizontal hole with a diameter of $\phi 12$ passes through the main body. A fillet with a radius of $R20$ is shown at the top of the main body.
- Dimensions:**
 - Overall height: 330 ± 0.1
 - Distance from top flange to the start of the main body: 50 ± 0.1
 - Distance from the start of the main body to the base: 210 ± 0.1
 - Distance from the top flange to the center of the horizontal hole: 135
 - Distance from the center of the horizontal hole to the base: 271
 - Distance from the top flange to the center of the vertical hole: 27
 - Distance from the center of the vertical hole to the base: 213
 - Distance from the top flange to the start of the horizontal hole: 115
 - Distance from the start of the horizontal hole to the base: 170
 - Distance from the top flange to the start of the horizontal hole: 27
 - Distance from the start of the horizontal hole to the base: 154
 - Distance from the top flange to the start of the horizontal hole: 27
 - Distance from the start of the horizontal hole to the base: 138
 - Distance from the top flange to the start of the horizontal hole: 27
 - Distance from the start of the horizontal hole to the base: 138
 - Distance from the top flange to the start of the horizontal hole: 27
 - Distance from the start of the horizontal hole to the base: 138
- Surface Finish:** Indicated by hatching and the symbol $\sqrt{Ra}$ on several surfaces.



- NOTES

RDSO SPECIFICATION				CANC./SUPD REV'D
No. TM/HW/6/534				
SPECIFICATION	SCALE	ALT	DESCRIPTION	AUTHY
				DRG. No. RDSO/TM/03/23

R.	D.	S.	O.
			<u>TOOL HOLDER FOR TAMPING</u>
			<u>UNIT OF UNIMAT-2S/3S</u>
			(PART No.CUJ27.503)
			(PROVISIONAL)

DR. BY: S.DAVAL	PLT BY: AK.SINGH	APPROVED BY:
CH. BY: AK.SINGH	CON BY: S.DAVAL	
	ARE/M/IN	DATE