



भारत सरकार - रेल मंत्रालय
अनुसंधान अभिकल्प और मानक संगठन
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Government of India-Ministry of Railways
Research Designs & Standards Organisation
Lucknow - 226 011
DID (0522) 2450115
DID (0522) 2465310



PROVISIONAL SPEED CERTIFICATE FOR OPERATION

No.	TM/HM/S084/RBMV SAN	Date	As signed
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(A) महाप्रबन्धक (इंजीनियरिंग),

1. मध्य रेलवे, छत्रपति शिवाजी टर्मिनस, मुम्बई- 400 001
2. पूर्व रेलवे, फेयरली प्लेस, कोलकाता- 700 001
3. उत्तर रेलवे, बडौदा हाऊस, नई दिल्ली- 110 001
4. पूर्वोत्तर रेलवे, गोरखपुर- 273 001
5. पूर्वोत्तर फ्रन्टियर रेलवे, मालीगौव, गुवाहाटी- 781 011
6. दक्षिण रेलवे, एनेक्सी, पार्क टाऊन, चेन्नई- 600 003
7. दक्षिण मध्य रेलवे, रेल निलायम, सिकन्दराबाद- 500 071
8. दक्षिण पूर्व रेलवे, गार्डन रीच, कोलकाता- 700 043
9. पश्चिम रेलवे, चर्चगेट, मुम्बई- 400020
10. उत्तर मध्य रेलवे, प्रयागराज- 211 001
11. उत्तर पश्चिम रेलवे, जयपुर- 302 006
12. पूर्व मध्य रेलवे, हाजीपुर- 844 101
13. पूर्व तट रेलवे, रेलवे कॉम्पलेक्स, भुवनेश्वर- 751 023
14. दक्षिण पश्चिम रेलवे, हुबली- 580 023
15. पश्चिम मध्य रेलवे, जबलपुर- 482 001
16. दक्षिण पूर्व मध्य रेलवे, बिलासपुर- 495 004

(B) प्रबन्ध निदेशक,

डेडीकेटेड फ्रेट कोरीडोर कॉर्पोरेशन ऑफ इण्डिया लि० पाँचवा तल, प्रगति मैदान मेट्रो स्टेशन बिल्डिंग कॉम्पलेक्स नई दिल्ली-110 001

Sub.	Provisional Speed Certificate for operation of Rail Borne Maintenance Vehicle (RBMV) (Transportation Code RBMSAN8) supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore, over Indian Railways BG routes and over routes of Eastern & Western dedicated freight corridors of DFCCIL.
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Ref.	Railway Board Contract No. 2018/Track-III/MC/13(i) dated 28.08.2019.
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1.0 IMPORTANT PARAMETERS RELATED TO ROLLING STOCK

Type	Final / Provisional / Oscillation Trial / COCR Movement	Provisional	Validity/ Period or Permanent	IR / Sectional/ DFCCIL	5Years/ IR & Routes of Eastern & Western DFCCIL.
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Stock Name	Rail Borne Maintenance Vehicle.	Max. Axle Load (Empty)	14.36 t	Max. Axle Load (Loaded)	18.10 t
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Transportation Code	RBMSAN8	GA Drg. No.	M/s San Engg. Drg. No. SNSK4713 Rev. 04
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Bogie Arrgt. Drg. No.	M/s San Engg. Drg. No. SNSK 4909 (Rev.01)	Suspension Arrgt. Drg. No.	M/s San Engg. Drg. No. SNSK 4874 (Rev.02)
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Commodity	Coal / Ore / Steel /Bagged / Oil /etc.	NA	Gauge	BG
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Type of Bogie	BO-BO	Type of Coupler	Transition Screw Coupling	Wheel Dia.(mm)	New	Worn
					952	877

Max. Permissible Speed over IR as well as over routes of Eastern & Western DFCCIL.	Own Power	60 kmph	Train Formation	60kmph
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2.0	INTRODUCTION
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2. 1	Rail Borne Maintenance Vehicle is a self-propelled machine supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore as per their drawing No. SNSK4713 Rev.04. The machine is used for carrying permanent way material and small track machines/tools to site of work for maintenance of permanent way.
2. 2	The maximum axle load and wheel diameter of machine are 18.10 t and 952 mm respectively. Suspension details of the machine are as per M/s San Engg. Drg. No. SNSK 4874 (Rev.02). The design speed of machine is 105 kmph when running on its own power as well as in train formation as last vehicle and as a dead vehicle. The machine shall be capable of starting & hauling a loaded bogie flat rail wagon (BFR) on up gradient of 1 in 33 with 65t hauling load. The design details are given in Annexure-A.

3.0	Based on design features, details given in Annexure-A and dynamic simulation results of Rail Borne Maintenance Vehicle (RBMV) supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore, it is certified that the machine as per M/s San Engg. Drg. No.SNSK4713 Rev.04 may be permitted provisionally to run up to maximum permissible speed of 60kmph when running on its own power as well as when running in train formation as last vehicle and as a dead vehicle for operation over Indian Railways and over routes of Eastern & Western dedicated freight corridors of Indian Railway, subject to the following conditions: -
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3.1	TRACK				
3.1.1	FOR INDIAN RAILWAYS				
3.1.1.1	The track shall be to a minimum standard of-				
	Rail Section	Sleeper Density	Ballast Cushion	Max. Speed (own power)	Max. Speed (train formation)
	52kg (72 UTS)	1540 Nos./km PSC sleeper	250mm (100mm clean & rest in caked up on compact and stable formation)	60kmph	60 kmph

3.1.1.2	Track geometry standards shall be maintained to as per provisions of Indian Railways Permanent Way Manual, June-2020, containing track geometry standards under Para 522.
3.1.1.3	For track maintained to lower standard than that mentioned above, the Chief Engineer shall decide the lower maximum permissible speed on the basis of maintenance condition. In this connection, instructions issued by Railway Board letter no. 65/WDO/SR/26 dated 19/20.10.1966 may be seen. When the Chief Engineer considers that the road bed is not compacted or there is improper drainage, he may suitably restrict the maximum permissible speed depending upon the local conditions.
3.1.1.4	The maximum permissible speed on curves shall be decided on the basis of the existing provisions of the Indian Railways Permanent Way Manual, June-2020. Maximum cant deficiency permitted would be 75mm.
3.1.1.5	The welds shall be protected by joggled fish plates as per provisions of USFD Manual and Indian Railways Permanent Way Manual, June-2020 and other policy instructions of Railway Board. The maintenance of Rails and Rail joints shall be ensured as per provisions of Indian Railways Permanent Way Manual, June-2020. In addition, wherever condition warrants on account of corrosion on rail/weld collar, wear on rail, cupping of welds etc., necessary precautions shall be taken for fish plating/joggled fish plating.
3.1.1.6	Zonal Railways may ensure further detailed examination of track as deemed fit based on age cum condition basis, overdue renewal and condition of formation etc. as per provisions of Indian Railways Permanent Way Manual, June-2020, regarding permanent way renewals and may suitably restrict maximum speed of operation based on such examination.

3.1.2	FOR EASTERN & WESTERN DEDICATED FREIGHT CORRIDORS OF DFCCIL				
3.1.2.1	The track shall be to a minimum standard of-				
	Track structure	Sleeper Density	Ballast Cushion	Max. Speed (own power)	Max. Speed (train formation)
	60 kg (90 UTS)	1660 Nos./Km PSC sleeper	300 mm (200 mm clean & rest in caked up condition on compacted and stable formation)	60 kmph	60 kmph
3.1.2.2	The minimum standard of track geometry maintenance shall be as per provisions of Indian Railways Permanent Way Manual, June-2020, containing track geometry standards under Para 522.				
3.1.2.3	For track maintained to lower standard than that mentioned above, the Chief Engineer/GGM (Engg.) concerned shall decide the lower maximum permissible speed on the basis of maintenance condition. In this connection, instructions issued by Railway Board's letter no. 65/WDO/SR/26 dated 19/20.10.1966 may be seen. When the Chief Engineer/GGM (Engg.) considers that the road bed is not compacted or there is improper drainage, he shall suitably restrict the maximum permissible speed depending upon the local conditions.				
3.1.2.4	The maximum permissible speed on curves shall be decided on the basis of the				

	File No.RDSO-TMM0HM(S084)/1/2023-O/o PED/TMM/RDSO existing provisions of the Indian Railways Permanent Way Manual, June-2020. Maximum cant deficiency permitted would be 75mm.
3.1.2.5	The welds shall be protected by joggled fish plates as per provisions of USFD Manual and Indian Railways Permanent Way Manual, June-2020 and other policy instructions of Railway Board. The maintenance of Rails and Rail joints shall be ensured as per provisions of Indian Railways Permanent Way Manual, June-2020. In addition, wherever condition warrants on account of corrosion on rail/weld collar, wear on rail, cupping of welds etc., necessary precautions shall be taken for fish plating/joggled fish plating.
3.1.2.6	DFCCIL shall ensure further detailed examination of track as deemed fit based on age cum condition basis, overdue renewal and condition of formation etc. as per the provisions of Indian Railways Permanent Way Manual, June-2020 regarding permanent way renewals and may suitably restrict maximum speed of operation based on such examination.

3.2	BRIDGE STIPULATIONS				
3.2.1	FOR INDIAN RAILWAYS				
3.2.1.1	The clearance refers to “Standard RDSO Spans” bridges with standard design of girders, slabs, pipe culverts, piers and abutments etc. issued by RDSO for BGML, RBG, MBG and 25t-2008 standard loadings.				
3.2.1.2	Superstructures & Bearings of “Special Spans” (designed and constructed by Zonal Railways based on site requirements), Arches and sub-structures (including foundation) of all bridges (Standard RDSO spans & Special Spans) are to be got examined by the Chief Bridge Engineer and certified safe with respect to current Indian Railway Standard Codes with up to-date correction slips.				
3.2.1.3	The clearance is subject to the following parameters of Rail Borne Maintenance Vehicle (RBMV) supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore:				
	Rolling Stock	Maximum axle load (t)	Maximum tractive effort per axle (t)	Maximum braking force at rail level per axle (t)	Maximum CG height from rail level (mm)
	Rail Borne Maintenance Vehicle.	18.10 t	8.5	9.98	1230
3.2.1.4	(a) All Standard RDSO spans of BGML, RBG, MBG and 25t-2008 loading are fit for proposed speed of 60 kmph when running on its own power as well as when running in train formation. (b) Track on bridges and approaches of standard RDSO spans of 3.0m & 3.7m (all effective) of BGML Loading standard and 1.0m, 1.5m & 3.0m (all effective) of RBG loading standard and 1.0m, 1.5m & 3.0m (all effective) of MBG loading standard shall be strengthened or modified in such a way so as to allow for dispersion of longitudinal force as per clause 2.8.3.2 of IRS Bridge Rules. In cases where dispersion cannot be allowed as per clause 2.8.3.2 such as due to provision of SEJ in bridges etc., the bridge superstructure including bearings and sub-structure shall be checked for longitudinal force without dispersion and certified safe by the Chief Bridge Engineer concerned.				

File No.RDSO-TMM0HM(S084)/1/2023-O/o PED/TMM/RDSO	
3.2.1.5	During operation of Rail Borne Maintenance Vehicle with single/multiple locomotives and other rolling stocks the speed certificate issued by RDSO of the single/multiple locomotives/rolling stocks in empty/loaded condition shall be strictly complied with. Therefore, speed certificate of each single/multiple locomotive and rolling stocks in train formation shall be examined carefully & speed restriction/strengthening/prohibition/any other restriction shall be imposed according to most restrictive rolling stock/locomotive/multiple locomotives in train formation.
3.2.1.6	Location of bridges on which speed restrictions are imposed should be notified by the Railways and incorporated in the working timetable.
3.2.1.7	The above clauses have been arrived at considering bridges are in physically sound condition. In case the bridges are not in satisfactory physical condition, necessary speed restriction to be imposed by Chief Bridge Engineer of Zonal Railway on condition basis.
3.2.2	FOR EASTERN & WESTERN DEDICATED FREIGHT CORRIDORS OF DFCCIL
3.2.2.1	The clearance refers to “Standard RDSO Spans” bridges with standard design of girders, slabs, pipe culverts, piers and abutments etc. issued by RDSO for “DFC loading (32.5t axle load)”.
3.2.2.2	All Standard RDSO spans of DFC loading are fit for proposed speed of 60 kmph when running on its own power as well as when running in train formation.
3.2.2.3	Superstructures & Bearings of “Special Spans” (designed and constructed by DFCCIL based on site requirements), Arches and sub-structures (including foundation) of all bridges (Standard RDSO spans & Special Spans) are to be examined by DFCCIL and certified safe with respect to current Indian Railway Standard Codes with up to-date correction slips.
3.2.2.4	During operation of Rail Borne Maintenance Vehicle with single/multiple locomotives and other rolling stocks the speed certificate issued by RDSO of the single/multiple locomotives/rolling stocks in empty/loaded condition shall be strictly complied with. Therefore, speed certificate of each single/multiple locomotive and rolling stocks in train formation shall be examined carefully & speed restriction/strengthening/prohibition/any other restriction shall be imposed according to most restrictive rolling stock/locomotive/multiple locomotives in train formation.
3.2.2.5	Location of bridges on which speed restrictions are imposed should be notified by DFCCIL and incorporated in the working timetable.
3.2.2.6	The above clauses have been arrived at considering bridges are in physically sound condition. In case the bridges are not in satisfactory physical condition, necessary speed restriction to be imposed by DFCCIL on condition basis.

3.3	SIGNALLING STIPULATIONS
3.3.1	Provisions of GR, SR, IRSOD, DFC-SSOD, SEM & all extant instructions issued from time to time as applicable shall be complied with.
3.3.2	In case of locomotive/rolling stocks/ Train (having this machine in its composition) having EBD of more than 1 Km and non-provision of second distant signal/ 4 Aspect

	File No.RDSO-TMM0HM(S084)/1/2023-O/o PED/TMM/RDSO automatic signalling in the section, action as per Para 7.8.9 of IRSEM (issue July 2021) shall be taken.
3.3.3	While running through a station yard, speed of the Rolling stock shall be restricted to the maximum permissible speed as per standard of interlocking provided at the station or any other speed restriction whichever is severe.

3.4	ROLLING STOCK STIPULATIONS
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3.4.1	Before initiating the operation of the Rail Borne Maintenance Vehicle (RBMV) supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore, the Chief Engineer (Track Machine) of the concerned Railway/the GGM (Mech.) of the DFCCIL shall ensure the safety of the rolling stock and certify the track worthiness. He shall ensure the proper maintenance of the rolling stock.
3.4.2	Brake of the Rail Borne Maintenance Vehicle (RBMV) shall be in perfect working condition during the operation.

3.5	TRACTION INSTALLATION
3.5.1	FOR INDIAN RAILWAYS

3.5.1.1	In 25KV AC traction area, the Principal Chief Electrical Engineer of the concerned Railway shall have to ensure that the minimum height of contact wire and electrical clearances as stipulated in provisions of Chapter-V and V-A, Electric Traction 'Schedule of Dimensions of 1676mm Gauge (BG) revised 2022' with latest Addendum & Corrigendum Slips is not violated and strictly followed to ensure its safe running.
3.5.1.2	In addition to above, the Principal Chief Electrical Engineer of the concerned Railway may impose any temporary speed restriction on the basis of personal knowledge, experience of the sectional OHE and the field conditions prevailing on the particular section.
3.5.1.3	When the Rail Borne Maintenance Vehicle (RBMV) is being moved, it shall be ensured that all the protruding parts are withdrawn and suitably locked, so that during the run there is no possibility of any infringement occurring to the standard moving dimensions.
3.5.2	FOR EASTERN & WESTERN DEDICATED FREIGHT CORRIDORS OF DFCCIL
3.5.2.1	In 25 KV AC traction area, the GGM (Electrical) of the DFCCIL shall have to ensure that the minimum height of contact wire and electrical clearances as stipulated in provisions of Chapter VII of Eastern Corridor & Chapter XIV of Western Corridor, Electric Traction 'Standard Schedule of Dimensions' for dedicated freight corridors with latest Addendum & Corrigendum Slips is not violated and strictly followed to ensure its safe running.
3.5.2.2	In addition to above, the GGM (Electrical) of the concerned DFCCIL may impose any temporary speed restriction on the basis of personal knowledge, experience of the sectional OHE and the field conditions prevailing on the particular section.

3.5.2.3	<p>File No.RDSO-TMM0HM(S084)/1/2023-O/o PED/TMM/RDSO</p> <p>When the Rail Borne Maintenance Vehicle (RBMV) is being moved, it shall be ensured that all the protruding parts are withdrawn and suitably locked, so that during the run there is no possibility of any infringement occurring to the standard moving dimensions.</p>
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3.6	GENERAL STIPULATIONS
3.6.1	The working of Maintenance Machine shall be as per provision of Indian Railways Permanent Way Manual, June-2020.
3.6.2	The profile Rail Borne Maintenance Vehicle is a self-propelled machine supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore as per their Drg. No. SNSK4713 Rev.04 does not infringe with the Clauses of Chapter IV (D) of Indian Railway Schedule of Dimensions B.G. Revised-2022 and clauses of Chapter-IV for Eastern Dedicated Freight Corridor and Chapter-XI for Western Dedicated Freight Corridor of 'Standard Schedule of Dimensions of January'2013.
3.6.3	All the permanent and temporary speed restrictions in force and those that shall be imposed from time to time due to track, bridges, curves, signalling and interlocking etc. shall also be observed. In this connection, the speed on curve shall be in accordance with para 3.1.1.4 for Indian Railway Track and para 3.1.2.4 for DFCCIL track of this speed certificate.
3.6.4	The movement of the machine in case of failure of the track machine in block sections, for the movements the instructions of the para 708(4) of Indian Railways Track Machine Manual, September -2019 shall be followed.
3.6.5	Competent track machine staff who can apply the machine brakes in case of train parting shall escort the machine while running in train formation as a dead vehicle.
3.6.6	This speed certificate is provisional and shall be valid up to 5 years from date of issue or before date of issuance of relevant final speed certificate, whichever is earlier.

ENCLOSURES: / संलग्नक:

i)	Annexure-A
ii)	M/s San Engg. Drg. No. SNSK4713 Rev. 04
iii)	M/s San Engg. Bogie arrangement Drawing No. SNSK 4909 (Rev.01)
iv)	M/s San Engg. Suspension arrangement Drawing No. SNSK 4874 (Rev.02)
v)	Railway Board's letter No. 2020/M(C)/202/6(MTM) dated 31.10.2023
vi)	Railway Board's letter No. 65/WDO/SR/26 dated 19/20.10.1966.
vii)	Para 708 (4) of Indian Railways Track Machine Manual, September -2019

Digitally Signed by Nitin

Mehrotra

(नितीन मेहरोत्रा) Date: 08-11-2023 17:08:13

कार्यकारी निदेशक/आपुन शक्ति Reason/Approved

प्रतिलिपि:

1. सचिव, {यांत्रिक/विद्युत/इंजीनियरिंग(जी)}, रेलवेबोर्ड, रेल भवन, नई दिल्ली- 110001
2. मुख्य रेल संरक्षा आयुक्त, अशोक मार्ग, लखनऊ-226001
3. महाप्रबन्धक (यांत्रिक/विद्युत/संचालन/संकेत एवं दूरसंचार)
 - i) मध्य रेलवे, छत्रपति शिवाजी टर्मिनस मुम्बई- 400 001
 - ii) पूर्व रेलवे, फेयरली प्लेस, कोलकाता- 700 001
 - iii) उत्तर रेलवे, बडौदा हाऊस, नई दिल्ली- 110001
 - iv) पूर्वोत्तर रेलवे, गोरखपुर- 273001
 - v) पूर्वोत्तर फ्रन्टियर रेलवे, मालीगौव ,गुवाहाटी- 781 011
 - vi) दक्षिण रेलवे, एनेक्सी, पार्क टाऊन, चेन्नई- 600 003
 - vii) दक्षिण मध्य रेलवे, रेल निलायम, सिकन्दराबाद- 500 071
 - viii) दक्षिण पूर्व रेलवे, गार्डन रीच, कोलकाता- 700 043
 - ix) पश्चिम रेलवे, चर्चगेट, मुम्बई- 400020
 - x) उत्तर मध्य रेलवे, प्रयागराज- 211 001
 - xi) उत्तर पश्चिम रेलवे, जयपुर- 302 006
 - xii) पूर्व मध्य रेलवे, हाजीपुर- 844 101
 - xiii) पूर्व तट रेलवे, रेलवे कॉम्प्लेक्स, भुवनेश्वर- 751 023
 - xiv) दक्षिण पश्चिम रेलवे, हुबली- 580 023
 - xv) पश्चिम मध्य रेलवे, जबलपुर- 482 001
 - xvi) दक्षिण पूर्व मध्य रेलवे, बिलासपुर- 495 004
4. अध्यक्ष एवं प्रबन्ध निदेशक, कोंकण रेलवे कारपोरेशन लिमिटेड, बेलापुर भवन, सेक्टर-11, सी.बी.डी.बेलापुर नवी मुम्बई-400 614.
5. जी.जी.एम (मेकैनिकल/इंजी/यातायात/संकेत एवं दूर संचार) डेडीकेटेड फ्रेट कोरीडोर कॉर्पोरेशन ऑफ इण्डिया लि0 नई दिल्ली-110001.

ENCLOSURES: / संलग्नक:

i)	Annexure-A
ii)	M/s San Engg. Drg. No. SNSK4713 Rev. 04
iii)	M/s San Engg. Bogie arrangement Drawing No. SNSK 4909 (Rev.01)
iv)	M/s San Engg. Suspension arrangement Drawing No. SNSK 4874 (Rev.02)
v)	Railway Board's letter No. 2020/M(C)/202/6(MTM) dated 31.10.2023
vi)	Railway Board's letter No. 65/WDO/SR/26 dated 19/20.10.1966.
vii)	Para 708 (4) of Indian Railways Track Machine Manual, September -2019

(Signed)**(नितिन मेहरोत्रा)**

कार्यकारी निदेशक मानक/चालन शक्ति

Annexure-A

Salient features of Rail Borne Maintenance Vehicle (RBMV) supplied by M/s. San Engineering & Locomotive Co. Ltd., Bangalore.

S.No.	Description	Details
1.	Principal dimensions of rolling stock	M/s San Engg. GA Drg. No. SNSK4713 Rev. 04 a) Length over buffers : 22210 mm b) Bogie centre distance : 14783mm c) Wheel base : 2896 mm d) Max. axle load : 18.10 t e) Max. design speed- i) Own power : 105 kmph ii) In train formation : 105 kmph f) Weight: Empty : 56.96t Loaded :71.96t
2.	Bogie details & Wheel dia	a) M/s San Engg. Bogie arrangement Drawing No. SNSK 4909 (Rev.01) b) Wheel dia.: (i) New-952 mm (ii)Worn-877 mm
3.	Suspension arrangement	M/s San Engg. Suspension arrangement Drawing No. SNSK 4874 (Rev.02).
4.	Brake system details	Air Brake System as per M/s San Engg. Drawing No. SNSK 4832 (Rev-5) (Sheet 1 to 2)
5.	Details of Coupler and Buffer	Coupler : Transition Screw Coupling Buffer :As per RDSO sketch no. 98145
6.	Power transmission system	Cummins diesel engine model QSN 14R, 400 HP @ 2100 rpm
7.	Safety	a)Fire extinguisher :one b) Hooter (manual) :two c) Jack (10t) :two d) Wooden Blocks :four e) Crow bars :four f) Hydraulic hand pump :one g) Emergency pneumatic/Hydraulic :one hose with end fittings

DATE:

NSK4713	04
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FOR PROTOTYPE ONLY

1) ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE.

2) CODE OF PRACTICE, ABBREVIATION ETC., TO IS : 696.

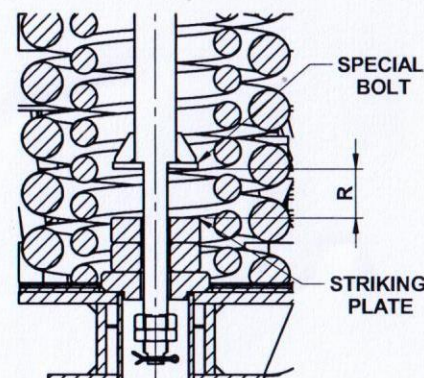
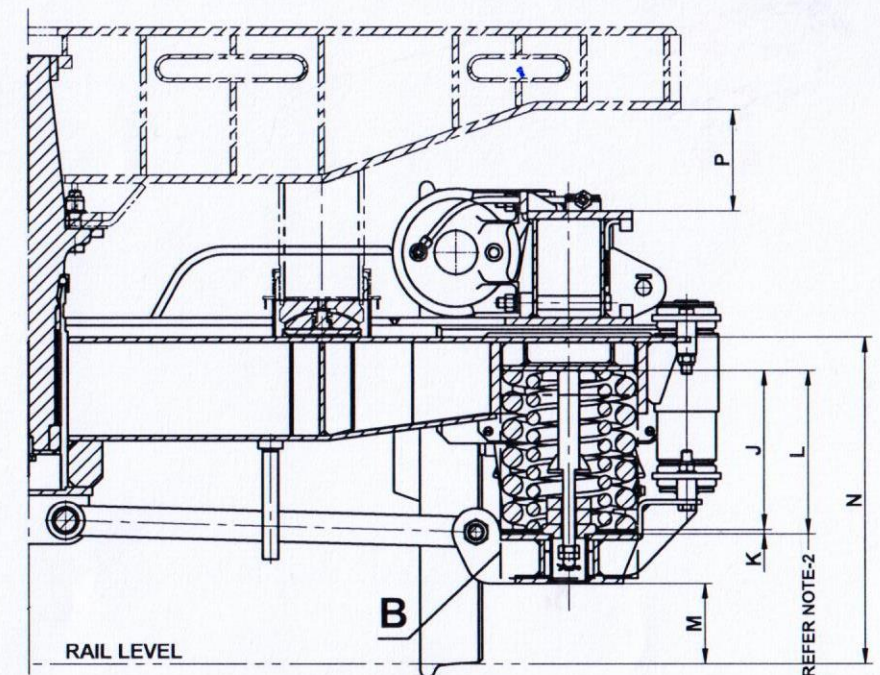
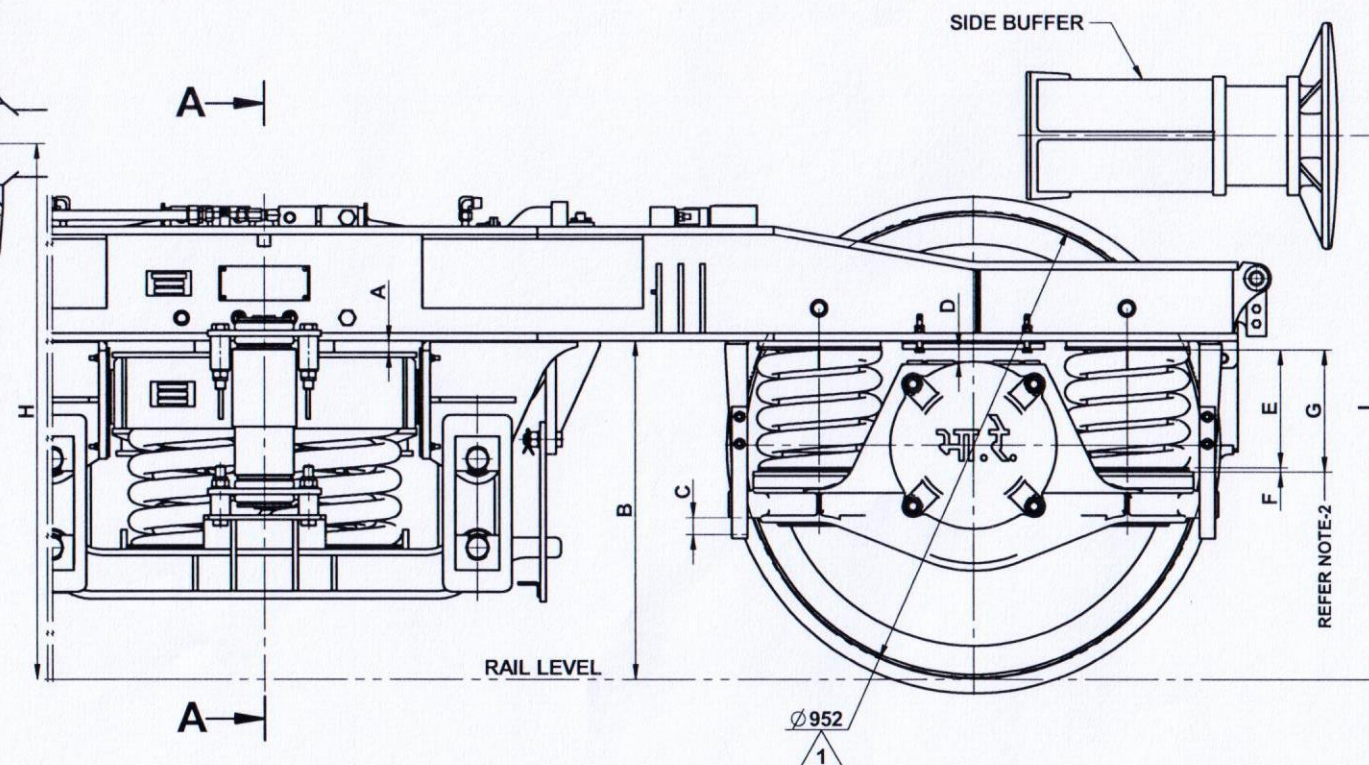
3) WORK TO COARSE/MEDIUM/FINE TOLERANCES OF IS : 2102 FOR DIMENSIONS WITHOUT TOLERANCE.

4) DO NOT SCALE, IF IN DOUBT PLEASE ASK.

5) * INDICATES NO SEPARATE DRAWINGS.

CB COUPLER

SIDE BUFFER

DETAIL B
(1:5)

SECTION A-A

SUBMISSION NO: 26

21 APR 2021

SUSPENSION DATA	TYPE OF VEHICLE	VEHICLE END	LOAD	BOGIE FRAME-BOLSTER CLEARANCE	BOGIE FRAME HEIGHT FROM RAIL LEVEL	AXLE BOX SAFETY STRAP CLEARANCE	CROWN CLEARANCE	PRIMARY SPRING HEIGHT	THICKNESS OF CR [REFER NOTE-1]	NUMBER OF CR / VEHICLE	AVAILABLE SPACE [REFER NOTE-1]	COUPLER HEIGHT	BUFFER HEIGHT	SECONDARY SPRING HEIGHT	THICKNESS OF CR [REFER NOTE-1]	NUMBER OF CR / VEHICLE	AVAILABLE SPACE [REFER NOTE-1]	LS BEAM HEIGHT FROM RAIL LEVEL	BOLSTER HEIGHT FROM RAIL LEVEL	BODY BOLSTER CLEARANCE	SECONDARY SUSPENSION CLEARANCE	TEST LOAD / BOGIE [TON]	
				A	B	C	D	E	F	-	G	H	I	J	K	-	L	M	N	P	R		
	8W RBMV	STAFF END	TARE	24 ⁺⁵	688 ⁺⁵	35 ⁺⁵	26 ⁺³ ₋₀	240 ⁺³ ₋₂	8	16	248 ⁺³	1105 ⁺⁰ ₋₁₀	1105 ⁺⁰ ₋₁₀	1105 ⁺⁰ ₋₁₀	324 ⁺⁵ ₋₃	8	8	332 ⁺³	164 ⁺⁵	664 ⁺⁵	206 ⁺³	50	20.94
			GROSS	49 ⁺⁵	675 ⁺⁵	48 ⁺⁵	13 ⁺⁵ ₋₀	227 ⁺³ ₋₂	-	-	235 ⁺³	1067 ⁺⁸ ₋₅	1067 ⁺⁸ ₋₅	1067 ⁺⁸ ₋₅	299 ⁺⁵ ₋₄	-	-	307 ⁺³	151 ⁺⁵	626 ⁺⁸ ₋₅	181 ⁺³	25	27.98
STORE END		TARE	24 ⁺⁵	688 ⁺⁵	35 ⁺⁵	26 ⁺³ ₋₀	241 ⁺³ ₋₂	7	16	248 ⁺³	1105 ⁺⁰ ₋₁₀	1105 ⁺⁰ ₋₁₀	1105 ⁺⁰ ₋₁₀	326 ⁺⁵ ₋₃	6	8	332 ⁺³	164 ⁺⁵	664 ⁺⁵	206 ⁺³	50	20.48	
		GROSS	52 ⁺⁵	674 ⁺⁵	49 ⁺⁵	12 ⁺⁵ ₋₀	227 ⁺³ ₋₂	-	-	234 ⁺³	1063 ⁺⁸ ₋₅	1063 ⁺⁸ ₋₅	1063 ⁺⁸ ₋₅	297 ⁺⁵ ₋₄	-	-	304 ⁺³	150 ⁺⁵	622 ⁺⁸ ₋₅	178 ⁺³	22	28.44	

WEIGHT PARTICULARS IN TON

TARE WEIGHT OF VEHICLE	56.961
WEIGHT OF POWERED BOGIE	7.77
WEIGHT OF BOLSTER	0.5
UNSPRUNG MASS / POWERED BOGIE	3.999
NORMAL PAYLOAD	15
OVERLOAD	NIL
TOTAL PAYLOAD	15
GROSS WEIGHT OF VEHICLE	71.961

FOR RDSO
APPROVAL

8-W RAIL BORNE MAINTENANCE VEHICLE-INDIAN RAILWAYS

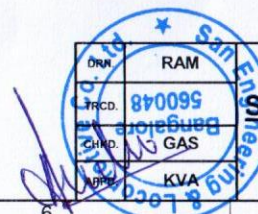
RAILWAY BOARD'S CONTRACT No: 2018/TRACK-III/MC/13(i) DATED:28.08.2019
TENDER NO. TM-1817 DATED 22.02.2019
SPECIFICATION NO. TM/HM/RBMV-422 OF 2018

SUBMISSION No.:

DATE:

NOTE:

1. THICKNESS OF PACKING / CROWN PLATE : 17mm [12mmx1 + 5mmx1].
2. AXLEBOX SPRING TO DRG No: EMU/M-0-1-024.
BOLSTER SPRINGS TO DRG No: SNSK4908.

SUSPENSION DIAGRAM
FOR 8W RBMV

SCALE 1:10	SAN ENGG. AND LOCOMOTIVE COMPANY LTD. BANGALORE - 560 048	DRG. NO. SNSK4874	REV 02
DATE 21.09.2020			

10755	02	DETAIL B ADDED [D1], COLUMN 'R' ADDED IN SUSPENSION DATA [D8], NOTES UPDATED.	08.04.2021	KVA
10698	01	WHEEL DIAMETER ADDED, QUANTITY OF CR/VEHICLE ADDED, TOLERANCE ON CROWN CLEARANCE CHANGED.	21.01.2021	KVA

ECN. NO.	REV.	DESCRIPTION	DATE	INTL.	ECN. NO.	REV.	DESCRIPTION	DATE	INTL.
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भारत सरकार Government of India
रेल मंत्रालय Ministry of Railways
रेलवे बोर्ड Railway Board



भारत 2023 INDIA

(E-File No. -3338970)

No. 2020/M(C)/202/6(MTM)

New Delhi, Date: 31.10.2023

ED/Carriage
RDSO, Lucknow

Sub: Allotment of transportation code for 8-wheeler Rail Borne Maintenance Vehicle (RBMV) supplied by M/s SAN Engineering and locomotive Co. Ltd. Bangalore.

Ref: i. RDSO letter no. MC/RBMV/SAN dated 25.01.2023.

ii. RDSO letter No. MC/RBMV/SAN Dated 06.10.2023.

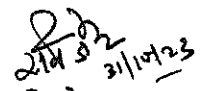
Vide letter under reference i and ii above, RDSO has submitted that the proposed layout drawing No. SNSK 4713 (Rev. 4) for 8 wheeler Rail Borne Maintenance vehicle (RBMV) supplied by M/s SAN Engineering & locomotive Co. Ltd. Bangalore has been examined in consultation with TMM Directorates and found in order.

Accordingly, a transportation code for 8-wheeler Rail Borne Maintenance Vehicle (RBMV) is being allotted.

Type of Coach	Transportation Code
8-Wheeler Rail Borne Maintenance Vehicle (RBMV) supplied by M/s SAN Engineering and locomotive Co. Ltd. Bangalore.	RBMVSAN8

For further necessary action please.

DA: As above


 (रवि जैन)
 कार्य. निदेशक / यांत्रिक इंजी./कोचिंग
 रेलवे बोर्ड

C/- PED/RS/RDSO, ED/TK/M&MC/RB and GM/CMM/CRIS for kind information and necessary action.

New Delhi, October 19/20, 1966

To

The General Managers,
All Indian Railways.

The G.M. & Chief Engineer,
Railway Electrification project, Calcutta.

The Chief Administrative Officer,
B.B.K. Railway Projects, Waltair.

Sub: Use of new type of Rolling Stock.

.....

Use of new type of rolling stock on existing Railway systems is governed by the Rules laid down in Chapter VI of the Rules for opening of a Railway. In terms of para 5 of this Chapter, applications for use of new type of rolling stock are required to be accompanied by a certificate to be signed by the Chief Engineer and Chief Mechanical Engineer of a Railway in a form specified therein.

2. The Board wish to point out that this certificate by the Chief Engineer and the Chief Mechanical Engineer (and Chief Electrical Engineer in case of electrical stock) is a positive act of certification in regard to track and locomotive maintenance standards for the speed indicated and a statutory obligation. The Officers signing the certificate are required to decide, on the basis of their personal knowledge and experience of the maintenance conditions of the track, locomotives or rolling stock, with due regard to relevant information available and the maintenance requirements of the new type of rolling stock, as to whether the operation of the particular type of locomotive or rolling stock on the relevant section of the Railway is safe and practicable with the facilities available on the Railway system. The RDSO merely recommend the maximum speed at which locomotives and rolling stock could be permitted to run on standard track under average maintenance conditions and this recommendation is made only on the basis of design features of the particular type of locomotive, rolling stock and assessment of their suitability from oscillation and other tests conducted by the RDSO. These certificates for speed issued by RDSO are meant merely to assist the CEs and CMEs/CEEs in deciding on the speed at which these engines/rolling stock may be permitted to run on their Railway system for the maintenance conditions obtaining on their Rlys.

3. A note on the subject prepared by the DG/RDSO is enclosed herewith in quadruplicate for guidance of your officers.

Receipt of this letter may please be acknowledged.

DA: As above.

No.65/WDO/SR/26

Sd/-
(B.S.D. Baliga)
Director, Civil Engineering,
Railway Board
New Delhi, October 19/20, 1966,

Copy to D.G. RDSO, Alambagh, Enclosed with reference to his letter No.MRA/573 of 16.8.1966.

Sd/-
(B.S.D. Baliga)
Director, Civil Engineering,
Railway Board.

Enclosure to Board's letter No.65/WDO/SR/26 dated 19-10-66.

....

Use of new types of Rolling Stock.

The rules for use of new types of rolling stock on existing railways are laid down in Chapter VI of the Rules for Opening of a Railway. According to para 5 of this Chapter, applications for use of new type of rolling stock are required to be accompanied by a certificate to be signed by the Chief Engineer and the Chief Mechanical Engineer of the Railway in the form specified in para 5(a)(ii). It should be clearly understood that this certificate by the Chief Engineer and the Chief Mechanical Engineer (Chief Electrical Engineer in the case of Electrical Stock) is a positive act of certification and a statutory obligation.

2. The Chief Engineers and Chief Mechanical Engineers (Chief Electrical Engineers in the case of electric stock) are required to decide on the basis of their personal knowledge and experience of track, locomotives or rolling stock with due regard to relevant information available of track and rolling stock and their maintenance requirements, as to whether the operation of particular locomotive or rolling stock is safe and practicable with the facilities provided on the railway system. It may be emphasized that respective Heads of Departments are required to certify annually regarding the sound condition of the track and rolling stock in operation in terms of para 1222 of Indian Railway Code for Accounts department.

3. Prior to the setting up of testing facilities on the Indian Railways, the safety certificate for operation of locomotives and rolling stock was issued by the Chief Engineer and Chief Mechanical Engineers on the basis of their personal knowledge and experience and on the basis of the recommendation for speed limit by the consulting engineers, who were available. With the build up of increased design and testing facilities in RDSO, due recommendation is made by RDSO on the basis of design features of particular stock and assessment of their stability from oscillation tests conducted on main line track in normal state of maintenance and not subjected to speed restriction.

4. R.D.S.O. advises the Railway of the speed at which different types of locomotive and rolling stock can be permitted to run on different track structures. This is done in two stages.

- (a) preliminary speed; and
- (b) final maximum speed.

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The preliminary speed is based on a study of the design characteristics of the vehicle and experience of performance of similar designs in India and/or abroad. Such speed would be generally lower than the sectional maximum speed and it would not be difficult for CEs and CMs to arrive at a decision in issuing the Safety Certificate. Further, it is up to the CEs to decide whether any particular sections or routes require the imposition of a restriction on a generally sanctioned speed. Such a decision has to be based purely on the personal knowledge and experience of the engineers of the zonal railways.

5. It is, however, necessary to keep a watch on the performance of vehicles permitted on such preliminary speed limit to gather experience for guidance in determination of the final maximum speed both by RDSO and Railways the former taking this aspect into account along with the review of the oscillation test, and the latter while issuing the certificate for the final maximum speed. The final maximum speed is determined by the RDSO on a review of the oscillation tests generally conducted for new designs and on confirmation of the suitability of the stock from the point of view of strength of track and bridges, although such investigation is made even at the initial stage of design. The oscillation trials are conducted with a view to obtaining data relating to the riding characteristics of the vehicle at the specified speeds. Such tests include aspects, such as, vertical wheel/axle load and lateral force ratio and vertical and lateral acceleration of the vehicle. The studies are aimed at assessing the possibilities of track distortion, wheel mounting, riding comforts etc. For conducting these tests, a section of main line track is selected over which there are no temporary restrictions and which is considered by the railway as being in a generally run down condition for main line standards but without speed restriction. The vehicle is tested generally for new and worn clearance conditions and also where relevant for operation in the forward or back-ward direction. The vehicle selected is one of those in average condition of normal maintenance. The tests are conducted on speeds usually 10% higher than that to which it is proposed to be certified.

On the basis of the theoretical and studies and investigations of the tests as indicated and the analysis of the test results, the RDSO recommends the maximum speeds up to which a vehicle can be permitted in normal traffic operation. The certificate of the RDSO though issued by the Director Standards(Mech.) is the final result of studies conducted by the various concerned

- 3 -

Directorates such as Civil Engineering, Carriage and Wagon Motive Power etc. This recommendation of the RDSO is meant to be used as guidance by the CEs and CMs of the zonal railways in formulating their own certificates to be furnished to the ACRS. It is upto Chief Engineer, Chief Mechanical Engineers and Chief Electrical Engineers to consider on the basis of their personal knowledge and experience of track locomotive and rolling stock and their maintenance requirements whether the conditions prevailing are such as to require a reduction in the speed of the vehicles in normal traffic operation.

6. In the case of certification of speeds by the CEs and CMs up to 105 Km/hr., it is neither feasible nor it is considered necessary that any more guidance than that at present being given by RDSO should be available to them in normal cases in arriving at their conclusions in the matter of formulation of their certificates to the ACRS. In the case of operation at higher speeds, it is proposed that in addition to the data at present being furnished, copies of track recording charts of the track over which the tests were conducted, would also be incorporated in the test reports and made available for reference to the CEs and CMs. It has already been accepted by the Board that in the case of high speed track (speed above 105 km/hr) track recording would be done at intervals of about 6 months. A comparison of the track recording for the test track with the track recording of the routes over which the high speeds are to be run would be an additional guidance to the CEs and CMs in the formulation of their certificates.

In conclusion, it may be pointed out that the statutory obligation of certification of speeds is that of the CEs and CMs/ and CEs of the zonal railways. In discharging these functions, the CEs and CMs/CEs are assisted by the RDSO. The extent of such assistance would normally depend on the speeds involved and the facilities available with the RDSO. The procedures, at present, followed are considered satisfactory for speeds upto 105 km/hr. For higher speeds, recording of characteristics of the test track would also be made available to the zonal railways for purpose of comparison with the actual track conditions prevailing from time to time.

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involve large number of labour working with the machine. Hence, extra care is necessary as detailed below, to ensure safety of workers.

- (b) Hooters should be provided on the track machines. These hooters should be used to warn the staff working on/around the track machine about approaching train on adjoining track. Remote controlled hooters shall also be deployed as an added precaution by SSE/JE/P.Way so that lookout man standing around 150 m away from the track machine can also operate the hooter to warn the staff suitably. SSE/JE/TM shall also put on the flasher light on as an added precaution till the train on adjacent line has passed the site of work.
- (c) Caution order of 30 to 50 kmph with instructions to whistle freely should be imposed on the adjacent line, during the duration of block, for the safety of workmen, depending upon the site conditions and visibility.
- (8) **Checking Infringement After Work** - The vertical and lateral clearance for OHE, signal post and any other structure should be checked and adjusted before clearing the block. It shall be ensured by SSE/JE (P.Way) working with track machine that there should be no infringement to signal post, OHE and any other structure as per schedule of dimensions.

708 Failure and Accidents of Track Machines

- (1) **Protection in case of Breakdown** - In the event of breakdown, the track machines shall be protected as per GR 6.03 and SR there to by the machine staff, as directed by machine in-charge.
- (2) **Failures in Block Section** - Failures in block sections of the track machines will be treated as accident under class 'J – Equipment failure'.
- (3) **Accidents involving Track Machine** - Accidents involving track machines shall be treated as train accidents under the appropriate class and action shall be taken as per the rules in force.
- (4) **Action in case of Failure in Block** - In case of failure of track machine in block section, immediate information with details should be conveyed to the ADEN/DEN/Sr.DEN of the section and the AXEN/XEN/Dy.CE/Line/TM. SE/JE/TM should decide in consultation with SSE/JE (P. Way), the action to be taken to clear the section. They may decide to push the disabled unit to the nearest station provided the brake power is in good condition. Otherwise, intimation shall be sent to the nearest Station Master asking for a light engine to tow the unit.
- (5) **Request for ART/Breakdown** - In case, SSE/JE (P. Way) and/or SSE/JE/TM feels clearance of section is going to take long time, the assistance of Road Breakdown or Accident Relief Train shall be asked for immediately. Meanwhile SSE/JE/TM in-charge on the machine shall take necessary action to rectify the defect(s). SSE/JE (P. Way) shall provide all necessary assistance.