

Reasoned document of IB No. MP.IB.VL-05.33.08 (Rev. 02) for 'Instructions regarding material, tests and inspection of Rubber Spring Assembly used on HHP Diesel locomotive bogies

Revised draft of IB No. MP.IB.VL-05.33.08 (Rev. 02) for 'Instructions regarding material, tests and inspection of Rubber Spring Assembly used on HHP Diesel locomotive bogies was sent to existing vendors and Railways vide a letter for Comments & suggestion. Only M/s Basant Rubber Factory Pvt. Ltd., has submitted their comments on Instruction Bulletin. No another approved/ developmental vendor or any other party has submitted their comments on Instruction Bulletin. Reasoned document based on comments of above firms on Instruction Bulletin which is used for locomotives (other than noted & complied) and internal review by RDSO is tabulated below:

Clause of Spec.	Contents as per draft spec	Comments / deviation offered by Vendors						RDSO Remarks
		M/s Basant Rubber Factory Pvt. Ltd., Mumbai (Page No.384-385)	M/s Prag Industries (India) Pvt. Ltd., Lucknow	M/s Aryan Exporter (India) Pvt. Ltd., Lucknow	M/s MGM Rubber, Kolkata	M/s EMD,USA	M/s Lord, USA	
5.2	Bench grinding machines to remove sharp edges from the sheared/blanked or bent steel plates	Bench grinding machines to remove sharp edges from the sheared/blanked or bend steel plates. Remarks: Typographical error	-	-	-	-	-	No changed required."
5.12	Suitable size presses for cutting rubber blanks. Manufacturer shall ensure that a suitable size die and punch facility to cut the blanks to the size.	Not applicable as this won't be of any use. Remarks: Injection moulding process is specified for production	-	-	-	-	-	Para has been reviewed in view of Injection moulding & subsequently modified as "Suitable facility for cutting of Rubber strips is available with firm."