

Updated List of Concrete Sleeper Plants on IR (as on 30.7.2025)

| S.N. | Railway | Name of Concrete Sleeper Plant (M/s) | Monthly Capacity (BG Line sleeper) | Developed for |
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| 1 | Central | Alpine Housing Development Corp. Ltd., Wadi | 28,560 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 2 | Central | BEMCO Sleepers Ltd., Khandwa | 17538 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 3 | Central | BEMCO Sleepers Ltd., Nandgaon | 20,925 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 4 | Central | Daya Engineering Works (Poles) Pvt. Ltd., Daund | 17,230 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 5 | Central | Kaprecon Sleepers Works Pvt. Ltd., Butlibori | 25,600 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 6 | Central | Malu Sleepers (MH) Pvt. Ltd., Daund | 17,800 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 7 | Central | Stresscrete Pvt. Ltd., Manmad | 24,600 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 8 | Central | Vishal Nirmiti Pvt. Ltd, Mohol | 19,692 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 9 | Central | M/s Supertech Rail Infraprojects Pvt.. Ltd., Kasthi | 35,992 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 10 | Eastern | GPT Infraprojects Ltd., Panagarh | 40,280 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 11 | Eastern | Muva Industries Pvt. Ltd., Jadsighpur | 47,338 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 12 | Eastern | Prestressed Udyog (India) Pvt. Ltd., Chhota Ambona, Dhanbad | 30,740 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 13 | Eastern | Rampurhat PSC Sleepers Ltd., Rampurhat | 18,460 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 14 | Eastern | Stresscon Industries Ltd., Chamagram | 20,630 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 15 | East Coast | Calcutta Springs Ltd., Surla Road | 43,550 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 16 | East Coast | Gannan Dunkerley & Co. Ltd., Raygada | 15,230 | BG Line Sleeper |
| 17 | East Coast | Patil Rail Infrastructure Pvt. Ltd., Kaipadar Road | 55,209 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 18 | East Coast | Tirumala Balaji Sleepers Pvt. Ltd. (formerly known as Arlan Technologies Pvt. Ltd., Garudabilli) | 34,450 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 19 | East Coast | EESTELLA LOGMIN LLP, Bhubaneswar | 27,100 | Production permission for B.G. line sleeper is granted but stabilization of production technique is under process. |
| 20 | East Coast | S N Jyoti Associates Pvt. Ltd., Bhubneswar | 31,000 | Production permission for B.G. line sleeper is granted but stabilization of production technique is under process. |
| 21 | East Coast | Vijay Prestressed Product Pvt. Ltd., Pendurthi | 15,900 | BG Line Sleeper, T/O 1 in 8.5 |

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| 22 | East Central | Daya Engg. Works (Sleeper) Ltd., Manpur, Gaya | 22,154 | BG Line Sleeper, T/O 1 in 12 & T/O 1 in 8.5 |
| 23 | East Central | Daya Engg. Works Pvt. Ltd., Gaya | 80,580 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 24 | East Central | Natraj Engineers (P) Ltd., Sarai, Vaishali | 45,462 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 25 | Northern | Ashi Ltd., Rewari | 21,430 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 26 | Northern | ICON Sleeper Track (P) Ltd., Sholaka | 31,646 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 27 | Northern | Jay Prestressed Products Ltd., Kosikalan | 27,546 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 28 | Northern | Khemchand pvt. Ltd., Varanasi | 18,108 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 29 | Northern | Patil Rail Infrastructure Pvt. Ltd., Pathri | 31,260 | BG Line Sleeper & T/O 1 in 8.5 & 1 in 12 |
| 30 | Northern | Tayal & Co., Rukhi | 30,738 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 31 | Northern | Track Innovations (I) Pvt. Ltd., Chandigarh | 29,458 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 32 | Northern | Vee Kay Prestressed Private Limited, Virbhadra | 21,355 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 33 | Northern | Vishal Nirmiti Pvt. Ltd, Kandrori | 20,000 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 34 | North Eastern | Krishay Casting Ltd., Lalkuan | 20,920 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 35 | North Eastern | Calstar Steel Ltd., Anwarganj, Kanpur | 23,400 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 36 | North Eastern | Patil Rail Infrastructure Pvt. Ltd., Burhwal | 32,000 | BG Line Sleeper |
| 37 | North Central | Econ Antri Ltd., Antri, Gwalior | 40,525 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 and 1 in 16 |
| 38 | North Central | Econ Antri Ltd., Chola | 24,615 | BG Line Sleeper |
| 39 | North Central | Engipress Industries Pvt. Ltd, Pipersewa | 36,184 | BG Line Sleeper, |
| 40 | North Central | The Indian Hume Pipe Co. Ltd., Karari, Jhansi | 20481 | BG Line Sleeper |
| 41 | North East Frontier | Arunoday Const. Co. (P) Ltd., Jagi Road | 22,155 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 42 | North East Frontier | Buildworth Pvt. Ltd., New Bongaigaon | 11,000 | BG Line Sleeper |
| 43 | North East Frontier | Daya Engg. Works Ltd., Mirza | 43,309 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 44 | North East Frontier | PCM Cement Concrete Pvt. Ltd., New Jalpaiguri | 53,662 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 45 | North | Rail Track Concrete Product Pvt. | 18,609 | BG Line Sleeper |

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| | East Frontier | Ltd., Bihar | | |
| 46 | North Western | Arvind Constn. Co. Ltd., Marwarchhapri | 25,850 | BG Line Sleeper, T/O 1 in 12 |
| 47 | North Western | B.G. Sleeper Works, Bissau, Churu | 20,925 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 48 | North Western | B.G. Sleeper Works, Hanumangarh | 20,400 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 49 | North Western | Daya Engg. Works (Sleepers) Pvt. Ltd., Degana | 29,550 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 50 | North Western | Rural Engineering Company Pvt. Ltd., Shambhupura, Chittaurgarh | 24,615 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 51 | North Western | SKYRAIL Buildcon Pvt. Ltd., Shree Amirgarh | 64,600 | BG Line Sleeper |
| 52 | Southern | Concrete Products & Const. Co., Tiruvalam, Vellore | 15,000 | BG Line Sleeper |
| 53 | Southern | Kottukulam Engineers Pvt. Ltd., Bommidi, Dharmapuri | 15,076 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 54 | Southern | Nellai Concrete Products & Const. (P) Ltd., Gangaikondan, Turunelveli | 12,300 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 55 | Southern | Patil Rail Infrastructure Pvt. Ltd., Tirumanglam, Madurai | 60,000 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 56 | South Central | The Concrete Products & Construction. Company, Kondapalli | 20,677 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 57 | South Central | Coromandal Concrete Products Pvt. Ltd., Kovvur | 14,600 | BG Line Sleeper and T/O 1 in 8.5 & 1 in 12 |
| 58 | South Central | Lakshmi Prestress Concrete Works Pvt. Ltd., Hasanparthi | 17,231 | BG Line Sleeper & T/O 1 in 8.5 & T/O 1 in 12 |
| 59 | South Central | Laxmi Rail Infra Pvt. Ltd., Yallakaru | 18,000 | BG line sleeper , T/O 1 in 8.5 & 1 in 12 |
| 60 | South Central | Patil Rail Infrastructure Pvt. Ltd., Wadiyaram | 35,335 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 61 | South Central | Raghavendra Rail Lines Pvt. Ltd., Balanagar | 64,000 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 62 | South Central | Raghvendra Prestress Products Pvt. Ltd., Mantralayam | 22,154 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 63 | South Central | Rayalaseema Concrete Sleepers Pvt. Ltd., Saidapur | 19,692 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 64 | South Central | V.S. Engg. Pvt. Ltd., Nallapadu | 21,000 | BG Line Sleeper & 1 in 12 |
| 65 | South East Central | Orissa Concrete and Allied Industries Ltd (OCAIL), Bhanpuri | 28,209 | BG Line Sleeper, T/O 1 in 8.5 & T/O 1 in 12 |
| 66 | South East Central | Orissa Concrete and Allied Industries Ltd (OCAIL), Kapa | 26,740 | BG Line Sleeper, T/O 1 in 8.5 & T/O 1 in 12 |
| 67 | South East Central | Patil Rail Infrastructure Pvt. Ltd., Kargi Road | 48,612 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 68 | South East Central | Univabs Sleepers Pvt. Ltd., Dongargarh | 19,692 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |

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| 69 | South Eastern | OCP India Pvt. Ltd., Jharsuguda | 22,000 | BG Line Sleeper |
| 70 | South Eastern | Patil Rail Infrastructure Pvt. Ltd., Anara | 55,348 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 71 | South Eastern | Prestressed Udyog India Pvt. Ltd., Chandil | 34,523 | BG Line Sleeper |
| 72 | South Eastern | Nilgiri Sleeper Pvt. Ltd., Balasore, | 22,710 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 73 | South Western | Mahadev Prestressed Products Pvt. Ltd., Hospet | 18,462 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 74 | South Western | Malu Sleepers Pvt. Ltd., Birur | 15,300 | BG Line Sleeper |
| 75 | South Western | Maruti Builders, Mallasandra, Tumakuru | 20,030 | BG Line Sleeper (shifted from Yashwantpur, Gandhinagar to Mallasandra, Tumakuru under South Western Railway) |
| 76 | South Western | Raghavndra Rail Infrastructure Pvt. Ltd., Harihar | 22,389 | BG Line Sleeper & 1 in 12 |
| 77 | South Western | Swarna Techno Construction Pvt. Ltd., Hubli | 23,500 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 78 | Western | Manibhai & Brother (Sleepers), Kharsalia | 27,622 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 79 | Western | Paramount Rail Infra Pvt. Ltd., Digsar | 45,550 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 80 | Western | Patil Rail Infrastructure Pvt. Ltd., Udwada | 24,224 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 81 | Western | S. Subramanyam & Co., Kharsalia | 51,693 | BG Line Sleeper, T/O 1 in 8.5, 1 in 12 & 1 in 16 |
| 82 | Western | Usha Prestressed Sleeper Udyog, Godhra | 26,000 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 83 | West Central | Donypolo Udyog Ltd., Shamgarh | 26,910 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 84 | West Central | Shri Kesharia Concrete Products Pvt. Ltd., Bareth | 28,900 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |
| 85 | West Central | Vishal Nirmti Pvt. Ltd., Bankedi | 30,323 | BG Line Sleeper, T/O 1 in 8.5 & 1 in 12 |