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**No. SV. VB. Coil Springs**

**Date: As signed  
(Through E-mail)**

**General Manager (Inspection),**

1. M/s RITES Ltd., Northern Region, Inspection Division, 12th Floor, Core-2, Scope Minar, Laxmi Nagar, Delhi-110092.
2. M/s RITES Ltd., Western Region, Inspection Division, Church Gate, Station Building, 2nd Floor, M.K.Road, Mumbai-400020.
3. M/s RITES Ltd., Eastern Region, Central Station Building(Metro) 56, C. R. Avenue (3rd Floor), Kolkata – 700012.
4. M/s RITES Ltd., Southern Region, 758 Anna Salai [Mount Chamber] Chennai – 600002.
5. M/s RITES Ltd., Central Region (QA Division), 50, Expansion Buiding, Bhilai Steel Plant Area Bhilai -490001.
6. M/s Intertek India Private Limited, E 20 Block B1, Mohan Cooperative Industrial Area, Mathura Road, New Delhi 110044.
7. M/s Bureau Veritas India Private Limited, C-7, First Floor, Sector- 3, Noida 201301.
8. M/s TUV India Private Limited, 801, Raheja Plaza 1, Wing, A-B, Lal Bahadur Shastri Marg, Nityanand Nagar, Ghatkopar West, Mumbai, Maharashtra 400086.

**Sub:** Updated Inspection Check Sheets of Hot Coil Cylindrical Spring for use in Suspension of I.R. Coaches having FIAT & Train Set Design Bogies.

**Ref:** i. This office letter No. SV.FIAT dated 17.07.2023.  
ii. This office letter No. SV.VB. Coil Spring dated 08.01.2025.

Vide letter under reference (i), Inspection Check Sheets of Primary & Secondary Hot Coil Cylindrical Spring for use in Suspension of I.R. Coaches having FIAT Design Bogies to Specification No. RDSO/2017/CG-01 (Rev.02) were issued to QA (I&L)/ RDSO & TPI including M/s RITES Ltd. for regular inspection and future procurement of the subject item.

Vide letter referred at (ii), RDSO has issued the Rev.03 of Specification No. RDSO/2017/CG-01 for Hot Coil Cylindrical Spring for use in Suspension of I.R. Coaches having FIAT & Train Set Design Bogies. Accordingly, Inspection Check Sheets for Primary & Secondary Hot Coiled Cylindrical Springs having FIAT Design Bogies have been updated as per revised specification.

In addition to above, a fresh Inspection Check Sheet for Primary Hot Coiled Cylindrical Springs having Train Set Design Bogies has also been prepared in accordance to revised Specification No. RDSO/2017/CG-01 (Rev.03) for regular inspection and procurement of the item.

The details of aforesaid Inspection Check Sheets are as follows:

S. No.	Item	Inspection Check Sheet No.
1.	Primary Hot Coiled Cylindrical Springs for use in Suspension of I.R. Coaches having FIAT Design Bogies	QM-C-8.1/Primary Spring (LHB)/0009, Rev. 04
2.	Secondary Hot Coiled Cylindrical Springs for use in Suspension of I.R. Coaches having FIAT Design Bogies	QM-C-8.1/Secondary Spring (LHB)/0010, Rev. 04
3.	Primary Hot Coiled Cylindrical Springs for use in Suspension of I.R. Coaches having Trainset Design Bogies	QM-C-8.1/Primary Spring (VB)/001, Rev. 00

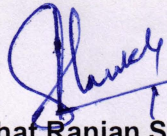
In view of above, it is advised that the inspection of Hot Coil Cylindrical Spring for use in Suspension of I.R. Coaches having FIAT & Train Set Design Bogies against Purchase Orders (POs) placed on firms with revised Specification No. RDSO/2017/CG-01 (Rev.03) should be carried out as per aforementioned Inspection Check Sheets.



Further, it should be ensured during inspection that updated revised QAP as per Specification No. RDSO/2017/CG-01 (Rev.03) for Hot Coil Cylindrical Spring for use in Suspension of I.R. Coaches having FIAT & Train Set Design Bogies should be available with firms.

DA:

- i. Check Sheet No. QM-C-8.1/Primary Spring (LHB)/0009, Rev. 04.
- ii. Check Sheet No. QM-C-8.1/Secondary Spring (LHB)/0010, Rev. 04.
- iii. Check Sheet No. M-C-8.1/Primary Spring (VB)/001, Rev. 00.

  
(Prabhat Ranjan Shukla)  
Director/VDG-I/Carriage  
Email: dirvdg1@gmail.com

Copy to:

1. EDME (Coaching),  
Railway Board, Rail Bhawan, New Delhi – 110 001. - For kind information please.
2. Principal Chief Mechanical Engineer,  
Integral Coach Factory, Perambur, Chennai- 600 038.
3. Chief Workshop Manager,  
Rail Spring Karkhana, Sithouli, North Central Railway,  
Gwalior - 474 001.
4. Executive Director (I&L)/RDSO,
  - i. IRCOT Complex, Behind Shanker Market,  
Shivaji Bridge, New Delhi-110001.
  - ii. 1<sup>st</sup> Floor, New Annexe Building, Western Railway,  
Churchgate, Mumbai- 400020.
  - iii. 3, Koilaghat Street, Kolkata (West Bengal) – 700001.
5. SIO (I&L)/ RDSO,  
Railway Degree College Compound, Tarnaka,  
Secunderabad - 500017.
6. AIE/QA (Mechanical)/RDSO,  
Manak Nagar, Lucknow – 226011.

For kind information and  
necessary action please.