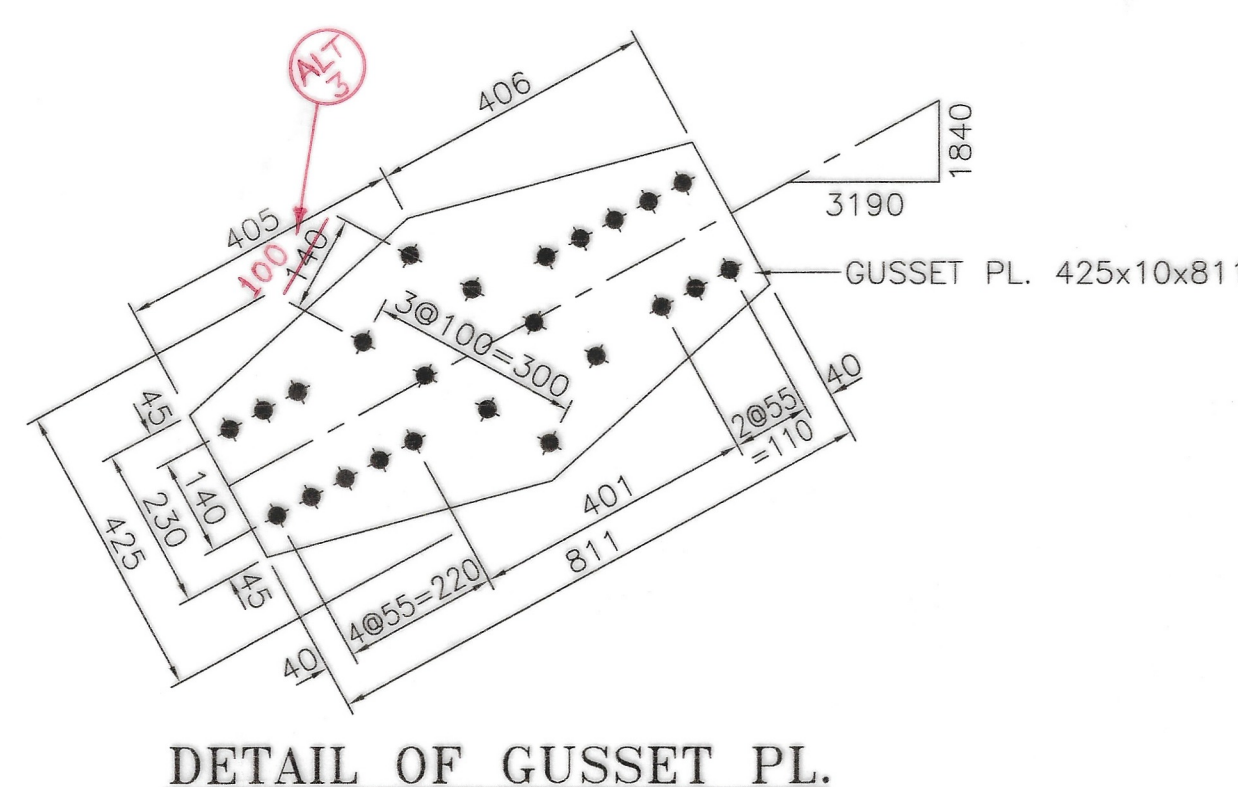
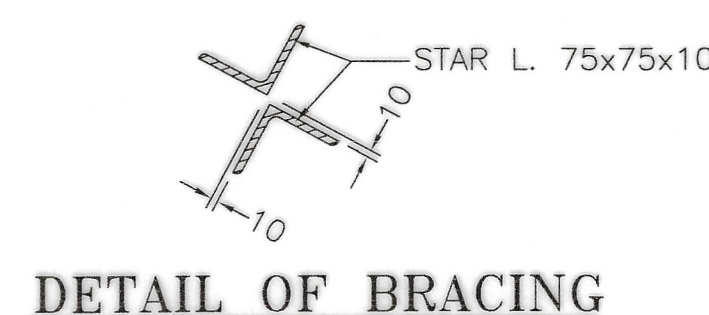
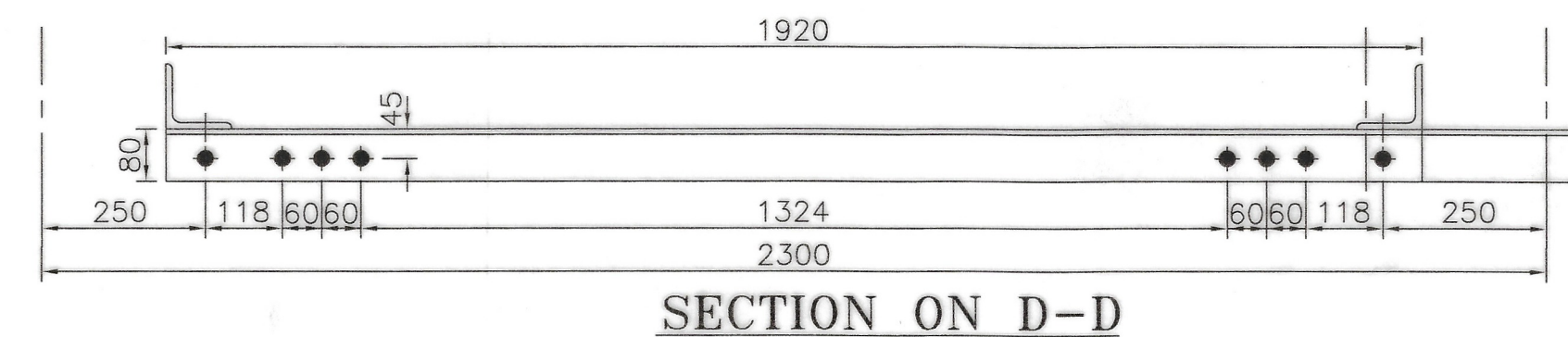
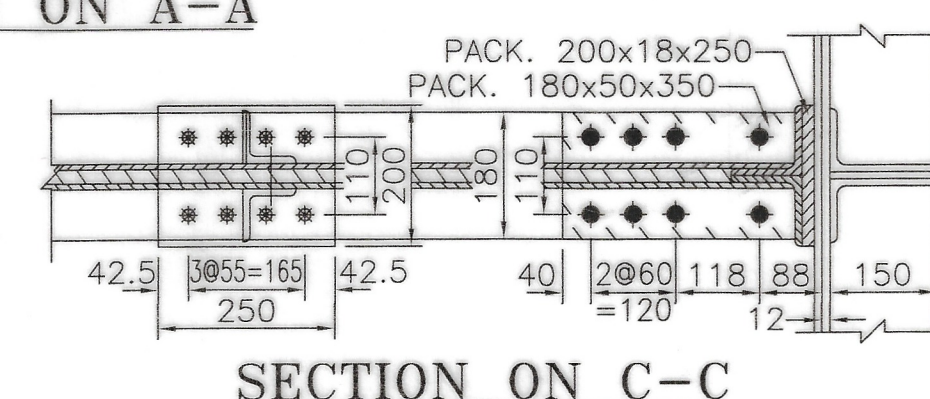
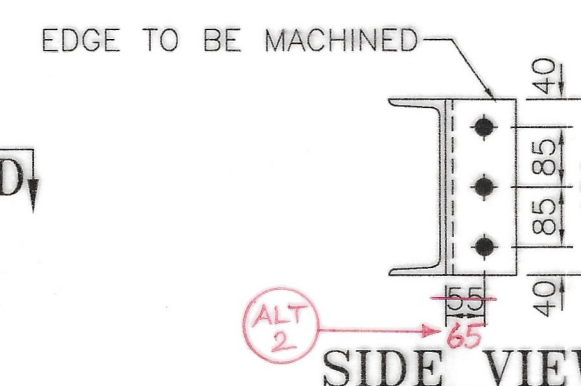
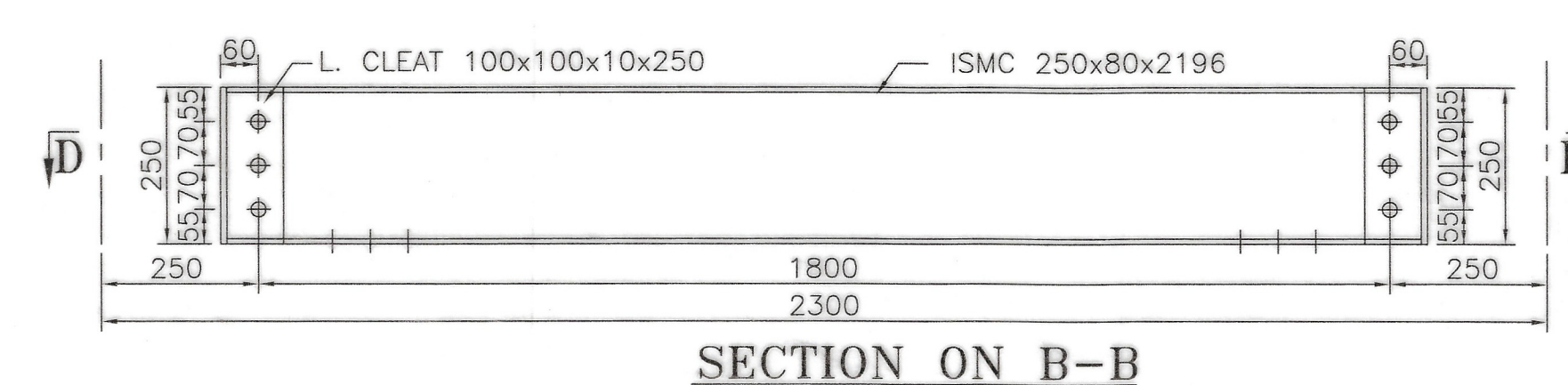
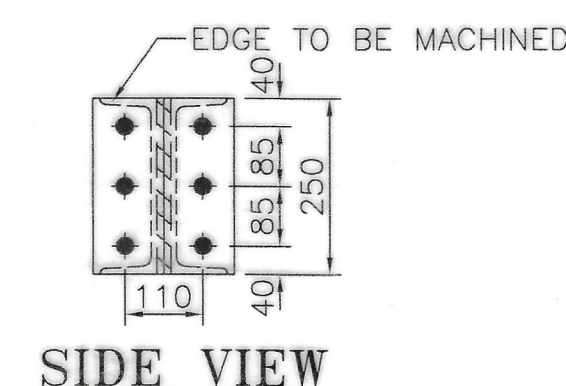
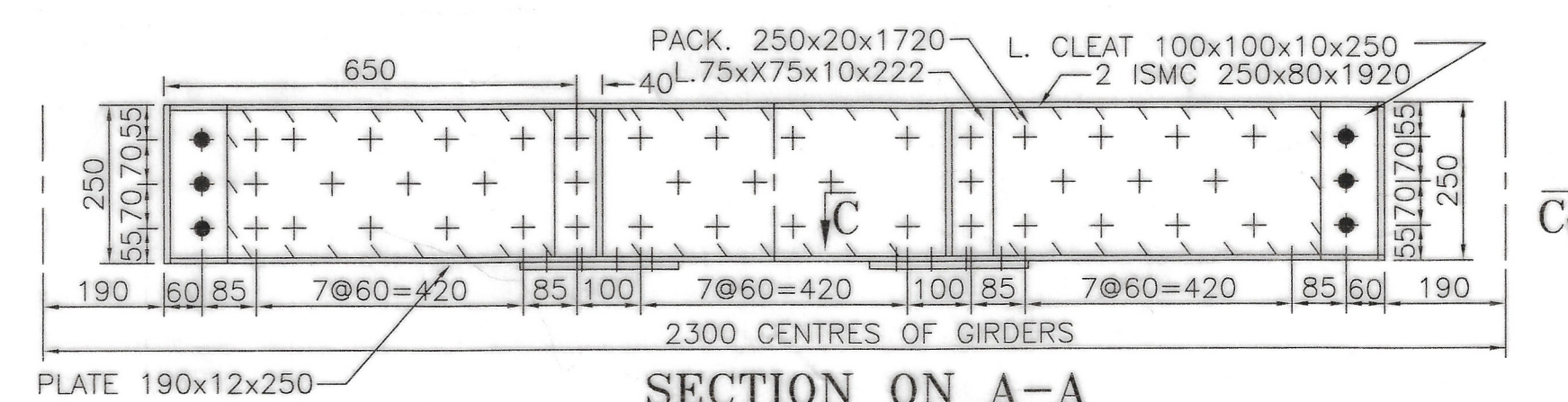
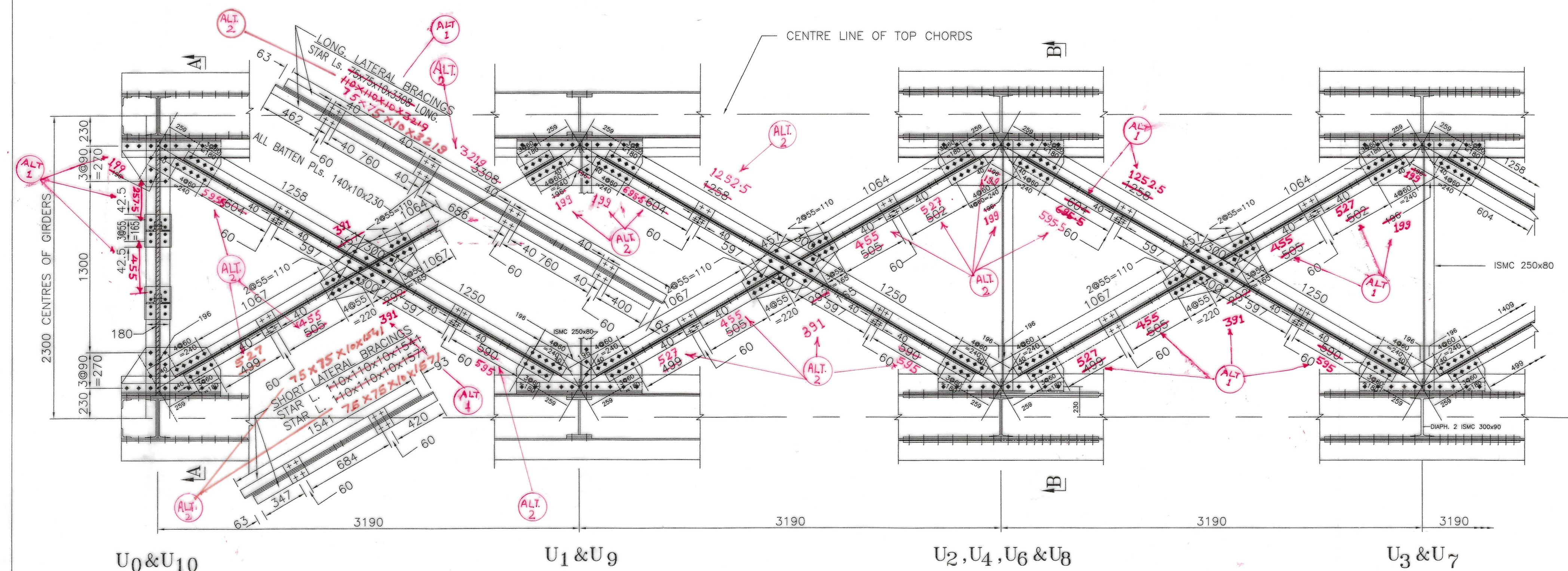




DESCRIPTION	RIVETS
SNAP HEAD	⊕
C.S.K. ON FAR SIDE	⊕
C.S.K. ON NEAR SIDE	⊕
C.S.K. ON BOTH SIDES	⊕
ANCHOR BOLTS	⊕
ANCHOR BOLTS	⊕

- NOTE
- ALL FILLET WELD CONTINUOUS 6 mm EXCEPT WHERE OTHERWISE SHOWN.
 - THE LENGTHS OF MEMBERS SHOWN ON THIS DRAWING INCLUDE AN ALLOWANCE FOR CAMBER.
 - ALL SHOP RIVETS 20 DIA. IN 21.5 DIA. HOLES AND FIELD RIVETS 22 DIA. IN 23.5 DIA. HOLES EXCEPT WHERE OTHERWISE SHOWN.
 - ALL EDGES TO BE MACHINED OR CONTROL TORCH FLAME CUT.
 - ALL DIMENSIONS ARE IN MILLIMETRES.

WELDING NOTATIONS - IS: 813
 IRS. M-28, M-39 FOR WELDING CONSUMABLES
 METAL ARC WELDING IS: - 9595
 WELDING - IRS WELDED BRIDGE CODE
 FABRICATION - IRS - B1
 DESIGN - IRS STEEL BRIDGE CODE
 LOADING - IRS BRIDGE RULES.

MILLIMETRES
 100 50 0 100 200 300 400
 200 100 0 200 400 600 800
 1:10
 1:20

3. DIMENSION ALTERED.
2. DIMENSION ALTERED
1. DIMENSION ALTERED

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 PART OR WHOLE, WITHOUT PRIOR CONSENT IN WRITING."

R. D. S. O.

25 T LOADING - 2008

30.5 m SPAN

OPEN WEB GIRDER (WELDED UNDERSLUNG TYPE)

DETAILS OF TOP LATERAL BRACINGS

PROVISIONAL -

RDSO/B-17153